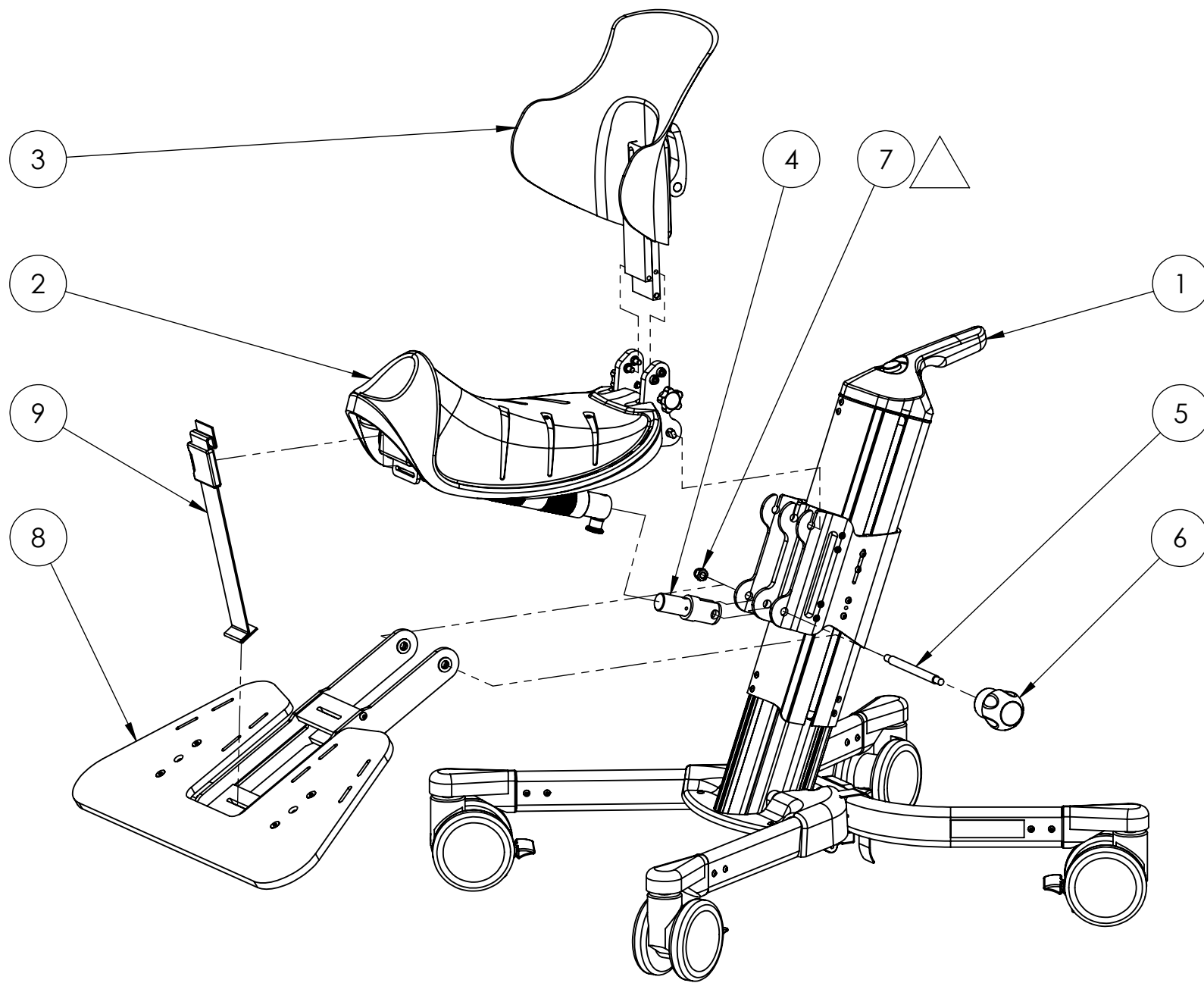
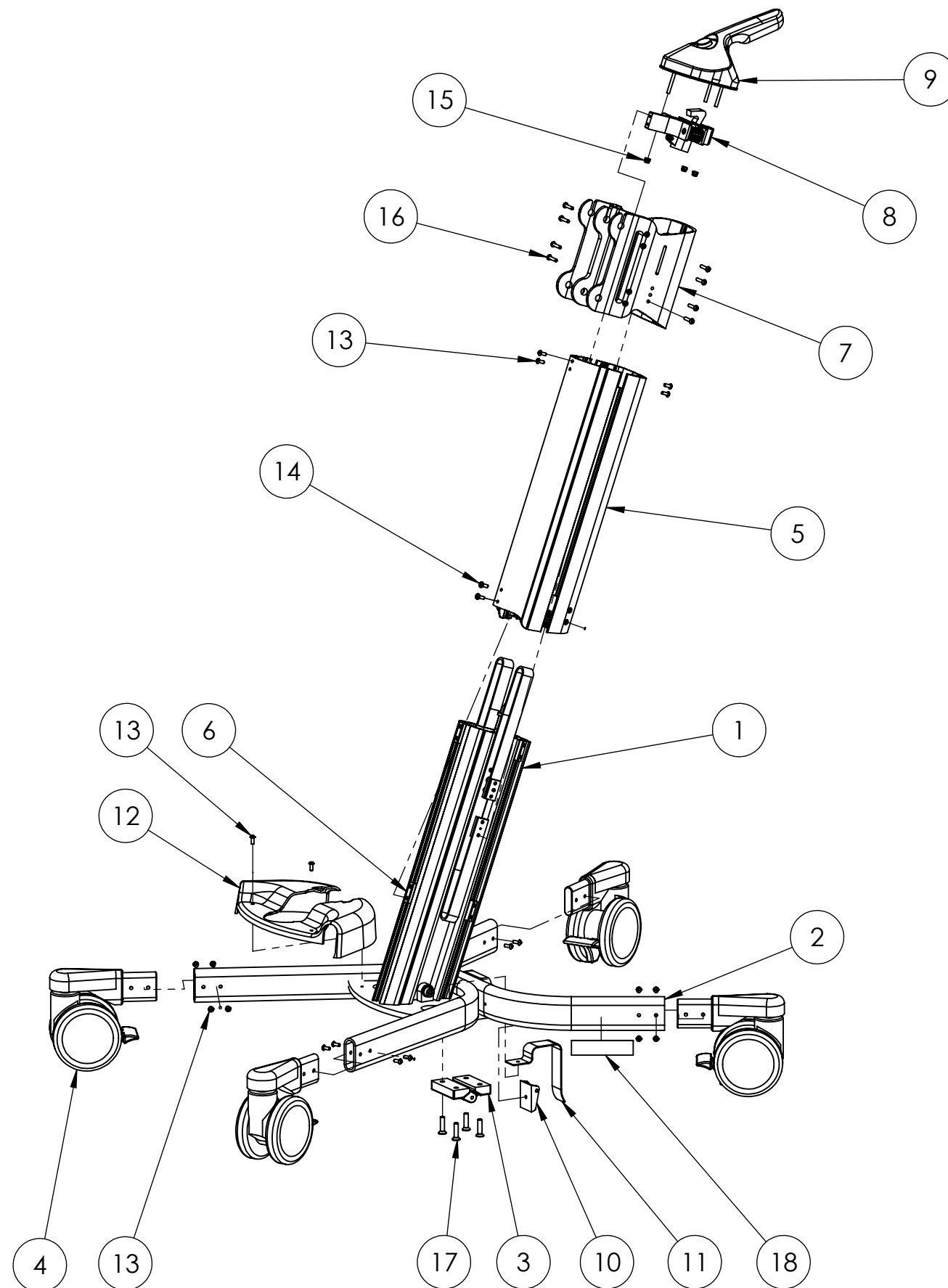




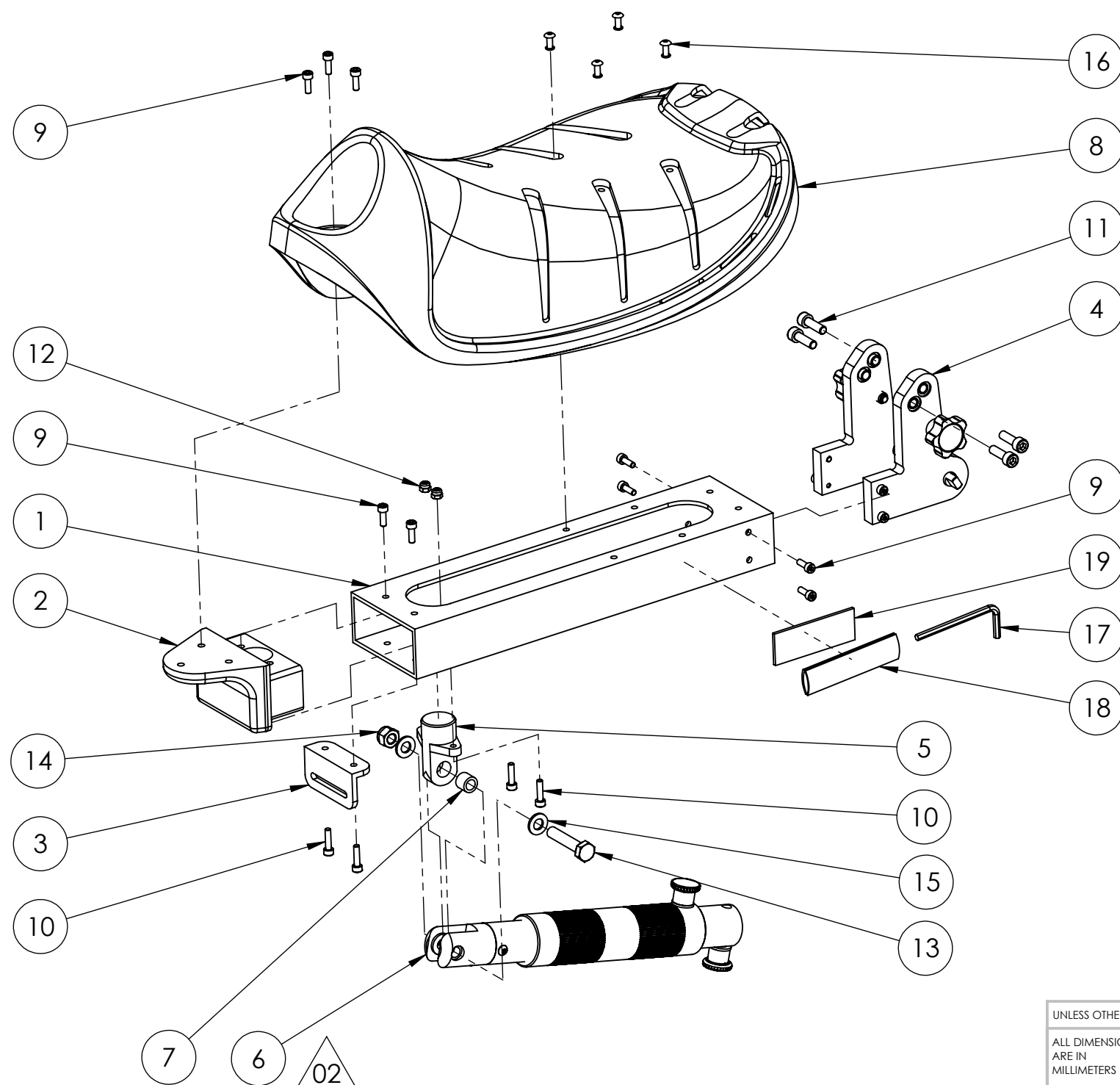
ITEM NO.	PART NUMBER	Title	QTY.
1	300-1126	Undercarriage, complete - Size 1, Manual	1
2	300-3006	Krabat Jockey, Seat, complete, size 1	1
3	900-1134	Backrest, high, complete, size 1	1
4	300-2022	Fitting end	1
5	300-2027	Secondary Bolt	1
6	900-1256	Elesa code: 245203-C1	1
7	DIN 1587 - M8 --NNU - St - 10.9 - EZ		1
8	300-1102	Foot rest assy, size 1	1
9	300-3032	Strap, Foot rest	1

UNLESS OTHERWISE SPECIFIED:				Krabat Jockey size 1			
ALL DIMENSIONS ARE IN MILLIMETERS	TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K	DEBUR AND BREAK SHARP EDGES	PAPER SIZE: A3 ☉ ☐				
 krabat™				TITLE: Krabat Jockey size 1, complete			
				DWG NO. 300-1001			
	NAME	SIGNATURE	DATE	FINISH:		REVISION	
DRAWN	A.S.		24.08.17	WEIGHT:		01	
CHK'D				SHEET 1 OF 1		SCALE:1:7	DO NOT SCALE DRAWING
APPV'D							



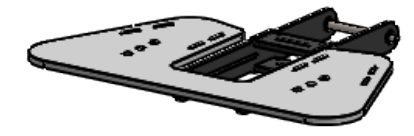
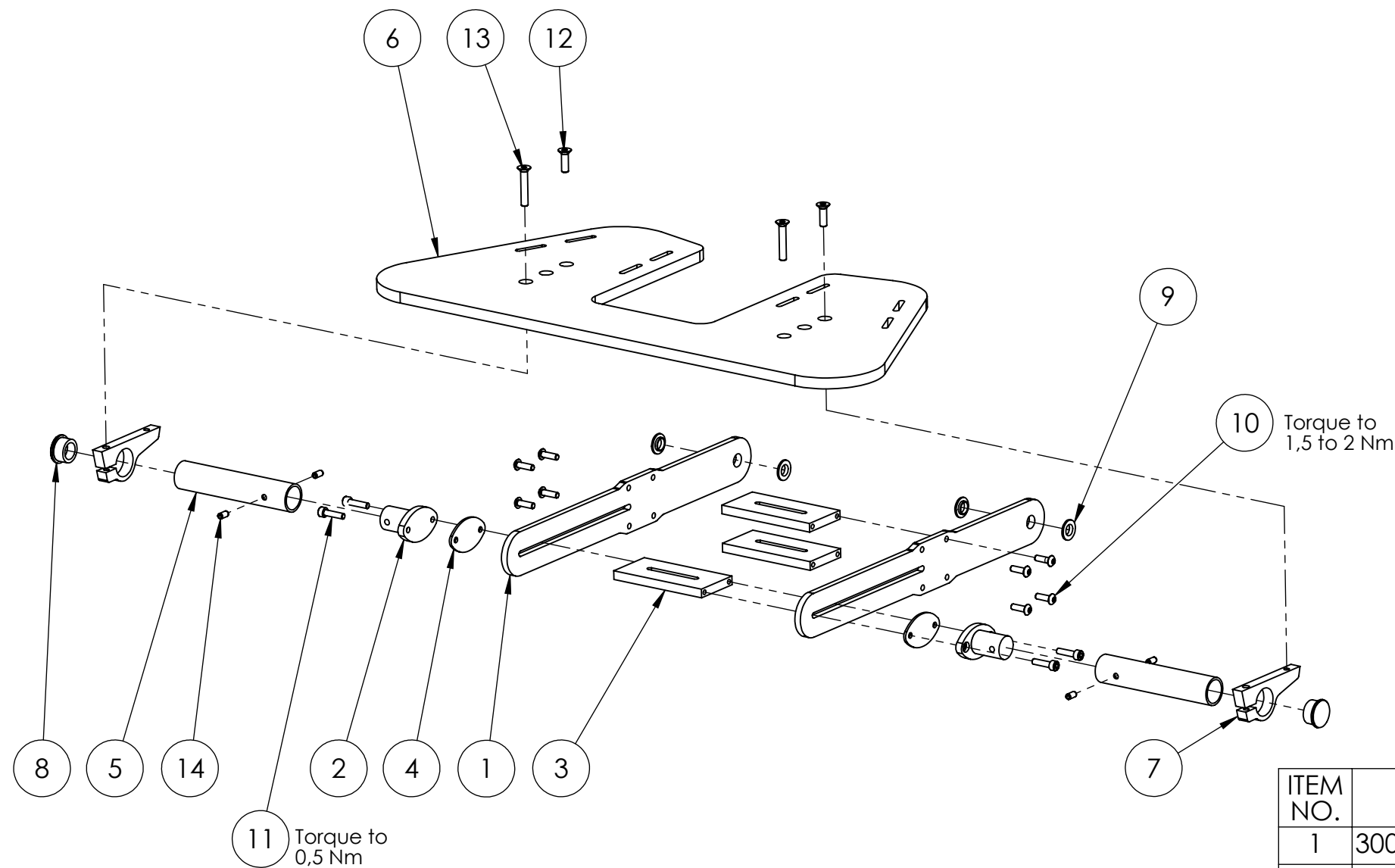
ITEM NO.	PART NUMBER	Title	QTY.
1	300-1122	Undercarriage, Front assy - Size 1, Manual	1
2	300-1108	Undercarriage, rear	1
3	900-1274	Elesa hinge, CFA, 65 sh6	1
4	300-1120	Holder wheel, assy	4
5	300-1114	Profile 2, assy	1
6	300-2007	Sliding Block 11x9	3
7	300-1115	Profile 3, assy	1
8	300-1109	Holder Top assy - Manual	1
9	300-1116	Handle assy - Manual	1
10	900-1276	R82 code: 87142000	1
11	300-3031	Strap safety, undercarriage	1
12	300-2039	Cover	1
13	ISO 7380 - TX - M4 x 10 - 10N - St - 10.9 - EZ		22
14	WN 1452 - K40 x 10 - 10N - Torx - St - 10.9 - EZ		6
15	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		3
16	ISO 7380 - TX - M4 x 20 - 20N - St - 10.9 - EZ		8
17	EN ISO 10642 - M6 x 25 - 24N - St - 10.9 - EZ		4
18	900-1099	Krabat Logo, Carved Silver (22 mm x 90 mm)	1
19	900-1277	Dual Lock 25,4mm x 60mm (Roll)	2

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
		MATERIAL:		TITLE: Undercarriage, complete - Size 1, Manual	
		TREATMENT:		DWG NO. 300-1126	
NAME	SIGNATURE	DATE	FINISH:	REVISION	
DRAWN A.S.		22.08.17		02	
CHK'D					
APPV'D			WEIGHT:	SHEET 1 OF 1 SCALE:1:8 DO NOT SCALE DRAWING	



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2016	Support Seat, size 1	1
2	300-2029	Front Bracket	1
3	300-2088	Bracket, Strap Footrest	1
4	300-1105	Interface bracket assy	1
5	300-2021	Support swing	1
6	300-1118	Turnbuckle assy	1
7	900-1264	Torp code: 214 8-11	1
8	900-1137	Seat size 1	1
9	DIN 912 M4 x 12 --- 12N - St - 10.9 - EZ		9
10	EN ISO 4762 M4 x 16 - 16N - St - 10.9 - EZ		4
11	EN ISO 4762 M6 x 20 - 20N - St - 10.9 - EZ		4
12	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		2
13	DIN EN 24014 - M8 x 40 x 40-N - St - 10.9 - EZ		1
14	DIN EN ISO 7040 - M8 - N - St - 10.9 - EZ		1
15	Washer DIN 125 - A 8.4 - St - 10.9 - EZ		2
16	DIN 7337-4x12-St-9.5		4
17	900-1123	Allen key 4mm DIN 911	1
18	900-1124	Allen key holder	1
19	900-1125	Velcro 25 x 70	1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3		Krabat Jockey size 1	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES			
				MATERIAL:		TITLE: Krabat Jockey, Seat, complete, size 1	
				TREATMENT:			
NAME	SIGNATURE	DATE	FINISH:	DWG NO. 300-3006		REVISION 02	
DRAWN	A.S.	29.08.17	WEIGHT:	SHEET 1 OF 1		SCALE:1:4 DO NOT SCALE DRAWING	
CHK'D							
APPV'D							



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2012	Arm Support, size 1	2
2	300-2013	Bracket foot rest	2
3	300-2014	Spacer Foot Rest	3
4	300-2066	EPDM Washer, Foot Rest	2
5	300-2067	Tube foot rest	2
6	300-2063	Common Footrest	1
7	900-1195	Foot rest, clamp	2
8	900-1022	Torp code: 208-GL 25S	2
9	900-1035	Torp code: 018 1001	4
10	ISO 7380 - M5 x 16 - 16N - St - 10.9 - EZ		8
11	DIN 912 M5 x 20 --- 20N - St - 10.9 - EZ		4
12	DIN 7991 - M6 x 20 --- 20N- St - 10.9 - EZ		2
13	DIN 7991 - M6 x 35 --- 28.7N - St - 10.9 - EZ		2
14	DIN EN 28752 - 5 x 10 - St		4

UNLESS OTHERWISE SPECIFIED:					
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
				PAPER SIZE: A3	
				MATERIAL:	
				TREATMENT:	
NAME				SIGNATURE	
DATE				DATE	
DRAWN				A.S.	
CHK'D					
APPV'D					
WEIGHT:				TITEL: Foot rest assy, size 1	
SHEET 1 OF 1				SCALE:1:1	
DO NOT SCALE DRAWING				DWG NO. 300-1102	
				REVISION 01	

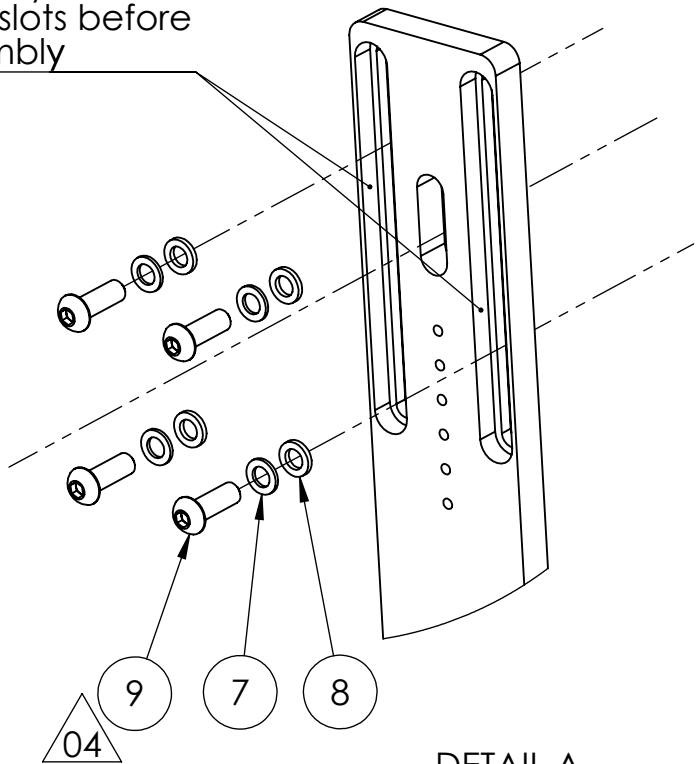
Assembly order:

1. Add a drop of green Loctite into four threaded M6 holes in Item 3.
2. Add a drop of blue Loctite to threaded M8 hole in Item 3.
3. Add Dry-Lube to slots of Item 1 as shown in DETAIL A.
4. Screw Item 5 in as shown in DETAIL B.
5. Assemble 4 x screws and washers (Items 9, -7 and -8) in correct order (see DETAIL A).
6. Line up Items 1, -2 and -3, insert the pre-assembled screws with washers from AO5 above and torque to 2Nm.
7. Push Item 1 all the way up.

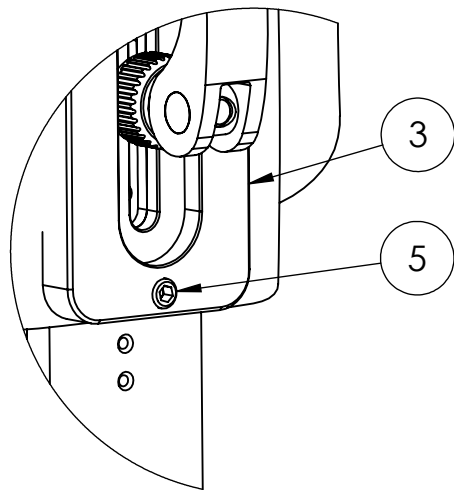
Perform a function test - the Rotation plate (Item 1) should slide up and down with a slight resistance. Listen for audible clicks, adjust according to relevant training.

8. Enter Item 10 into Item 4.
Add a drop of green Loctite 1 cm from to the head of screw M8 (Item 10) and screw all the way into Item 4.
Torque to 20Nm.
9. Insert Item 4 into the assembly, attach washer (Item 11) and secure with Cam lever (Item 6).

Add Dry-Lube to both slots before assembly

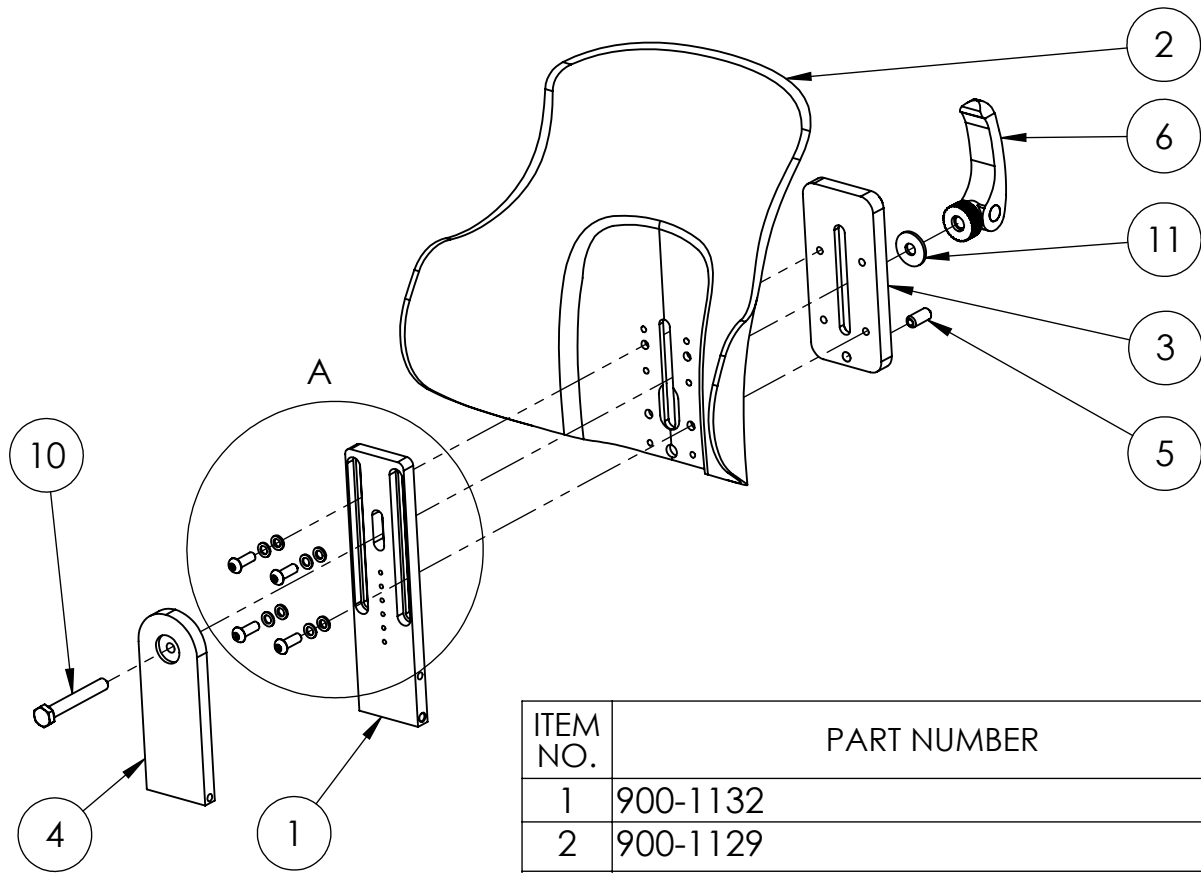


DETAIL A
SCALE 1 : 2



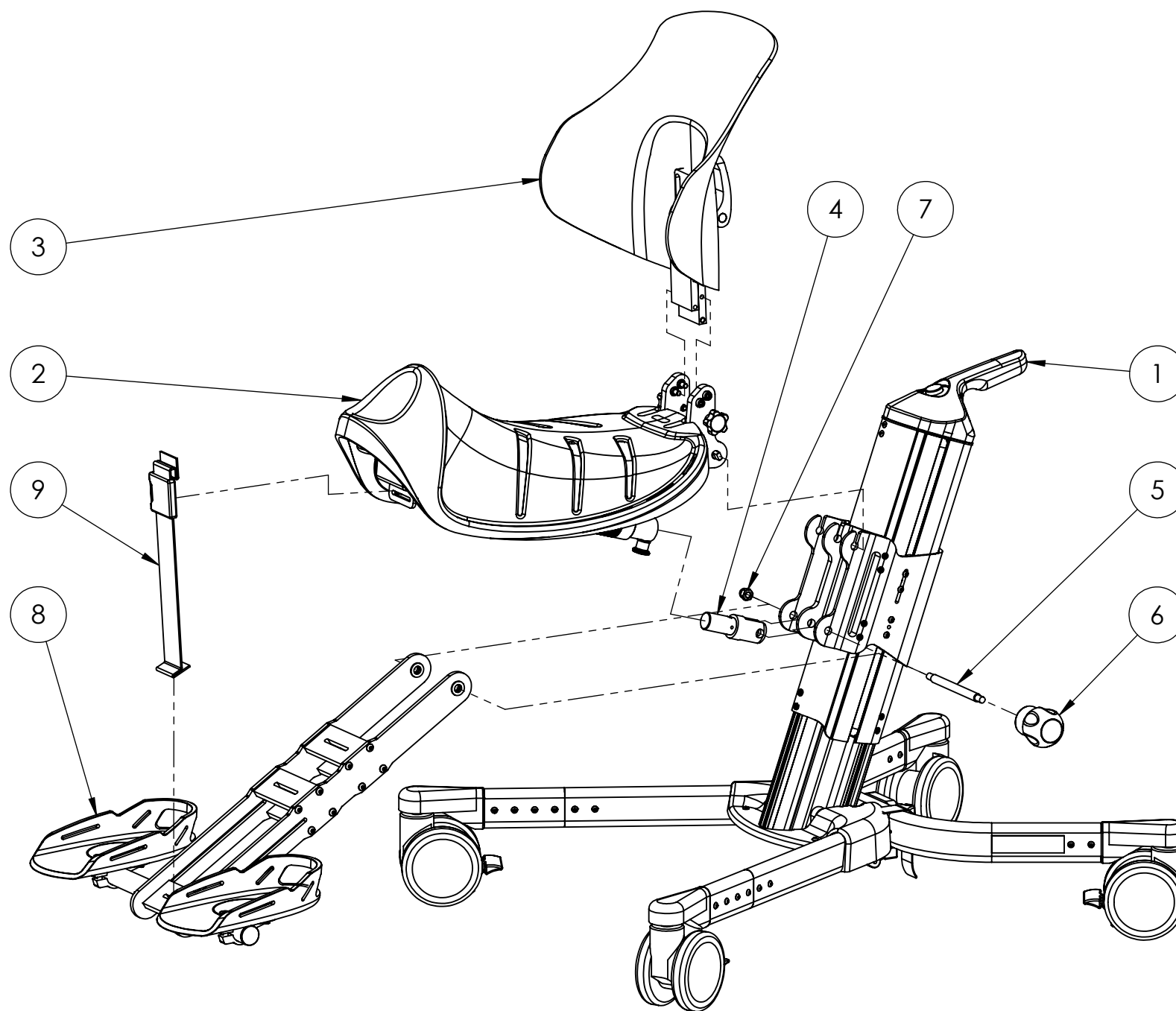
Item 5 to protrude 1-1,5 mm from surface of Item 3 as shown

DETAIL B
SCALE 1 : 2



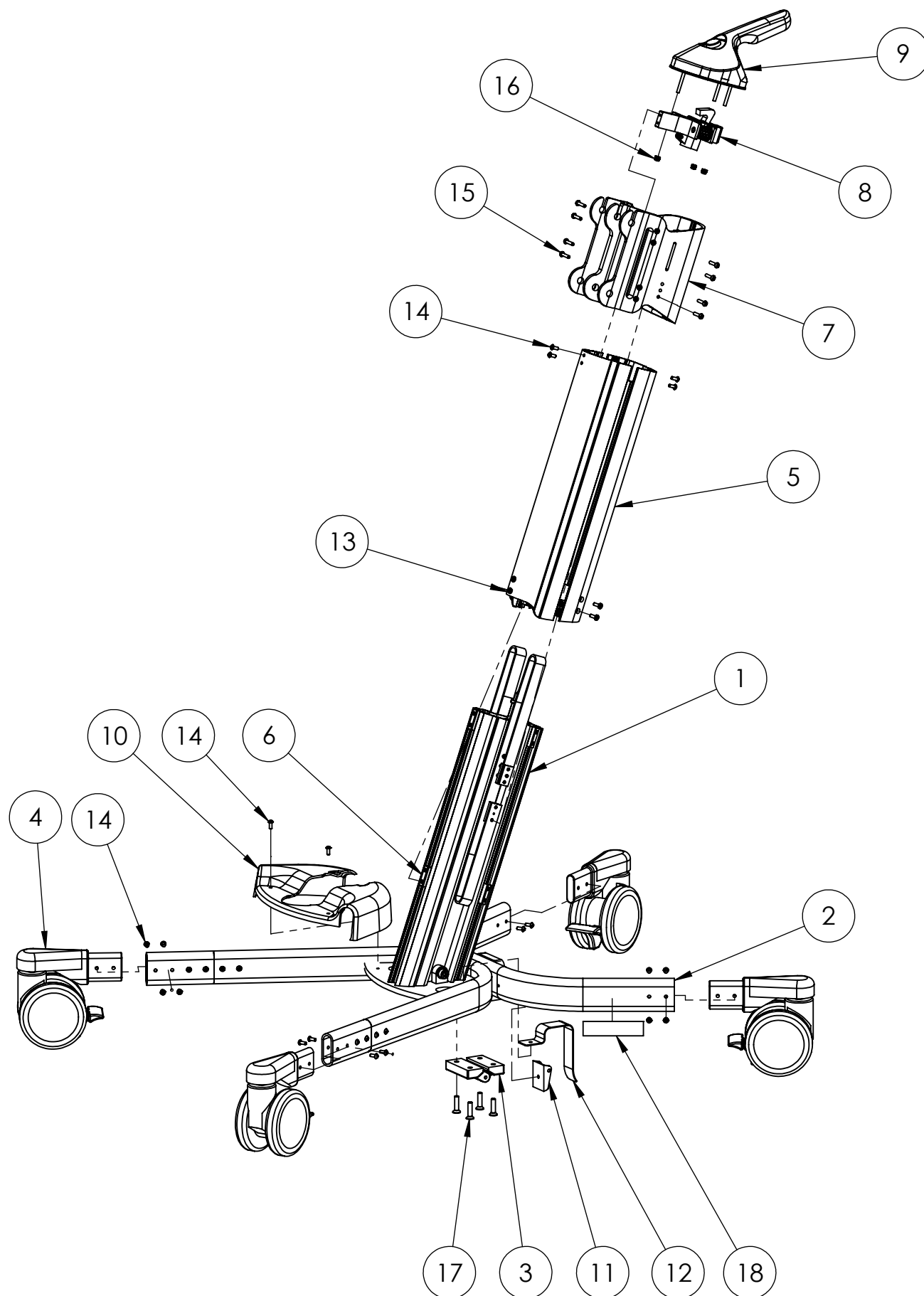
ITEM NO.	PART NUMBER	Title	QTY.
1	900-1132	Rotation Plate, Back Rest	1
2	900-1129	Back rest, high, size 1	1
3	900-1131	Height adjustment plate	1
4	900-1133	Locking Plate, Back Rest	1
5	900-1048	Elesa GN615.3-M8-KN (Kode: GN33433)	1
6	900-1047	Elesa LAC-R-80B-M8 (Kode: 33512)	1
7	900-1037	EPDM washer, black (Otto Olsen: 8005418)	4
8	900-1038	Nylon washer, Torp code: 213 059 x 103 x 15	4
04 9	ISO 7380 - M6 x 18 - 18N - St - 10.9 - EZ		5
10	ISO 4017 - M8 x 60-N - St - 10.9 - EZ		1
11	Washer DIN 9021 - 8.4 - St - 8.8 - EZ		1

UNLESS OTHERWISE SPECIFIED:					
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
				PAPER SIZE: A3	
				MATERIAL:	
				TREATMENT:	
				TITLE: Backrest, high, complete, size 1	
				DWG NO. 900-1134	
				REVISION 04	
DRAWN A.S.		SIGNATURE		DATE 09.03.17	
CHK'D					
APPV'D					
				FINISH:	
				WEIGHT:	
				SHEET 1 OF 1	
				SCALE:1:10	
				DO NOT SCALE DRAWING	



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1127	Undercarriage, complete - Size 2, Manual	1
2	300-3007	Krabat Jockey, Seat, complete, size 2	1
3	900-1135	Backrest, high, complete, size 2	1
4	300-2022	Fitting end	1
5	300-2027	Secondary Bolt	1
6	900-1256	Elesa code: 245203-C1	1
7	DIN 1587 - M8 --NNU - St - 10.9 - EZ		1
8	300-1103	Foot rest assy, size 2	1
9	300-3032	Strap, Foot rest	1

UNLESS OTHERWISE SPECIFIED:				Krabat Jockey size 2									
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K						DEBUR AND BREAK SHARP EDGES		PAPER SIZE: A3			
								MATERIAL:		TITLE: KJ, complete, size 2			
								TREATMENT:					
	NAME	SIGNATURE	DATE					FINISH:		DWG NO. 300-4001		REVISION 01	
DRAWN	A.S.		24.08.17										
CHK'D								SHEET 1 OF 1		SCALE:1:7		DO NOT SCALE DRAWING	
APP'VD													
WEIGHT:													



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1124	Undercarriage, Front assy - Size 2, Manual	1
2	300-1108	Undercarriage, rear	1
3	900-1274	Elesa hinge, CFA, 65 sh6	1
4	300-1120	Holder wheel, assy	4
5	300-1114	Profile 2, assy	1
6	300-2007	Sliding Block 11x9	3
7	300-1115	Profile 3, assy	1
8	300-1109	Holder Top assy - Manual	1
9	300-1116	Handle assy - Manual	1
10	300-2039	Cover	1
11	900-1276	R82 code: 87142000	1
12	300-3031	Strap safety, undercarriage	1
13	WN 1452 - K40 x 10 - 10N - Torx - St - 10.9 - EZ		6
14	ISO 7380 - TX - M4 x 10 - 10N - St - 10.9 - EZ		22
15	ISO 7380 - TX - M4 x 20 - 20N - St - 10.9 - EZ		8
16	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		3
17	EN ISO 10642 - M6 x 25 - 24N - St - 10.9 - EZ		4
18	900-1099	Krabat Logo, Carved Silver (22 mm x 90 mm)	1
19	900-1277	Dual Lock 25,4mm x 60mm (Roll)	2

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS
ARE IN
MILLIMETERS

TOLERANCES,
LINEAR/ ANGULAR:
NS-ISO 2768-1-m-K

DEBUR AND
BREAK SHARP
EDGES

PAPER SIZE:
A3



MATERIAL:

TREATMENT:

TITLE:

Undercarriage, complete -
Size 2, Manual

DWG NO.

300-1127

REVISION

02

NAME SIGNATURE DATE

DRAWN A.S. 22.08.17

CHK'D

APPV'D

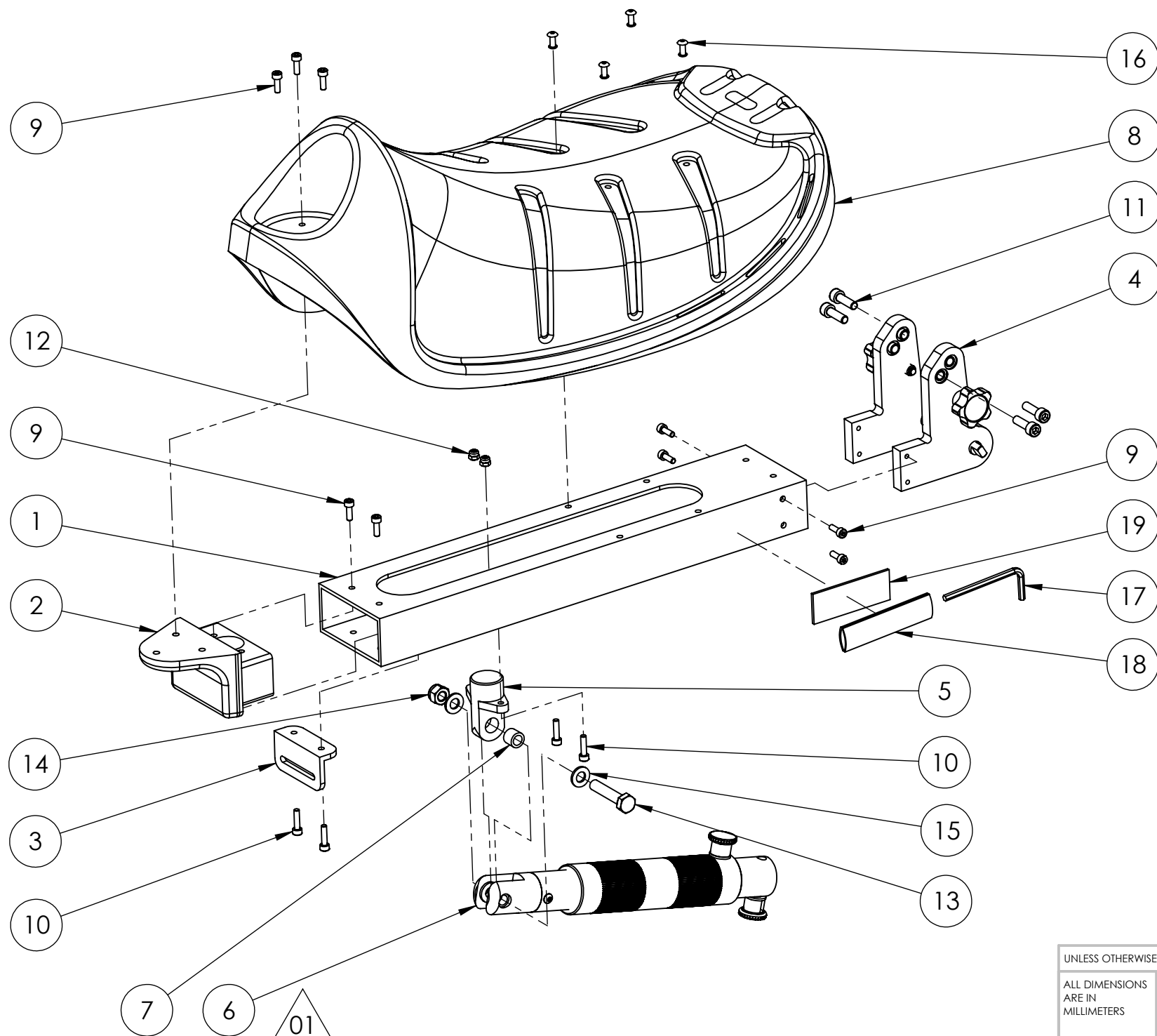
FINISH:

WEIGHT:

SHEET 1 OF 1

SCALE:1:8

DO NOT SCALE DRAWING



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2056	Support Seat, size 2	1
2	300-2029	Front Bracket	1
3	300-2088	Bracket, Strap Footrest	1
4	300-1105	Interface bracket assy	1
5	300-2021	Support swing	1
6	300-1118	Turnbuckle assy	1
7	900-1264	Torp code: 214 8-11	1
8	900-1138	Seat Size 2	1
9	DIN 912 M4 x 12 --- 12N - St - 10.9 - EZ		9
10	EN ISO 4762 M4 x 16 - 16N - St - 10.9 - EZ		4
11	EN ISO 4762 M6 x 20 - 20N - St - 10.9 - EZ		4
12	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		2
13	DIN EN 24014 - M8 x 40 x 22-N - St - 10.9 - EZ		1
14	DIN EN ISO 7040 - M8 - N - St - 10.9 - EZ		1
15	Washer DIN 125 - A 8.4 - St - 10.9 - EZ		2
16	DIN 7337-4x12-St-9.5		4
17	900-1123	Allen key 4mm DIN 911	1
18	900-1124	Allen key holder	1
19	900-1125	Velcro 25 x 70	1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
				MATERIAL:	
				TREATMENT:	
NAME		SIGNATURE		DATE	
DRAWN A.S.				23.08.17	
CHK'D					
APPV'D					
WEIGHT:				FINISH:	
SHEET 1 OF 1				SCALE:1:4	
DO NOT SCALE DRAWING					
TITLE: Krabat Jockey, Seat, complete, size 2				DWG NO. 300-3007	
				REVISION 01	

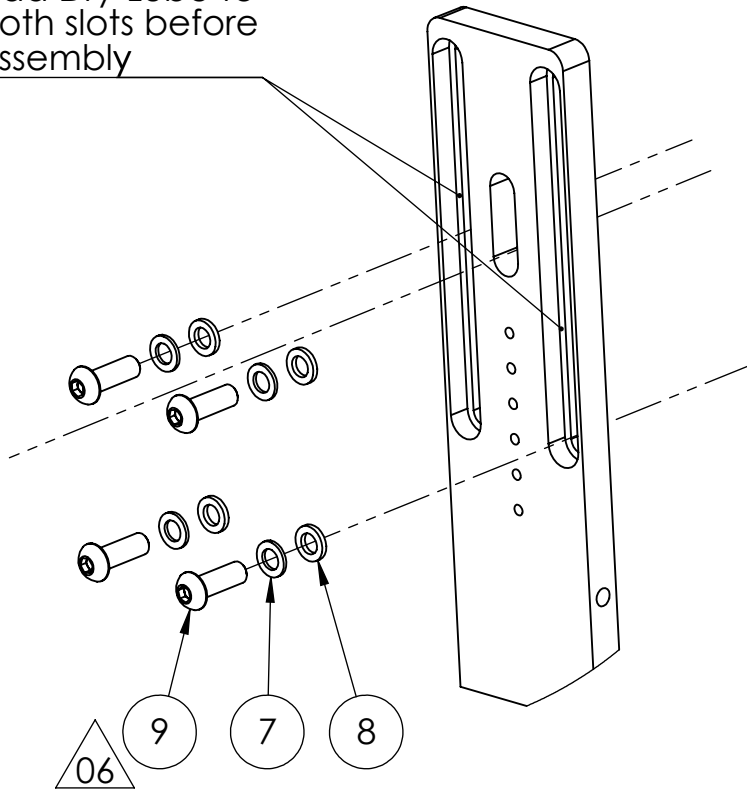
Assembly order:

1. Add a drop of green Loctite into four threaded M6 holes in Item 3.
2. Add a drop of blue Loctite to threaded M8 hole in Item 3.
3. Add Dry-Lube to slots of Item 1 as shown in DETAIL A.
4. Screw Item 5 in as shown in DETAIL B.
5. Assemble 4 x screws and washers (Items 9, -7 and -8) in correct order (see DETAIL A).
6. Line up Items 1, -2 and -3, insert the pre-assembled screws with washers from AO5 above and torque to 2Nm.
7. Push Item 1 all the way up.

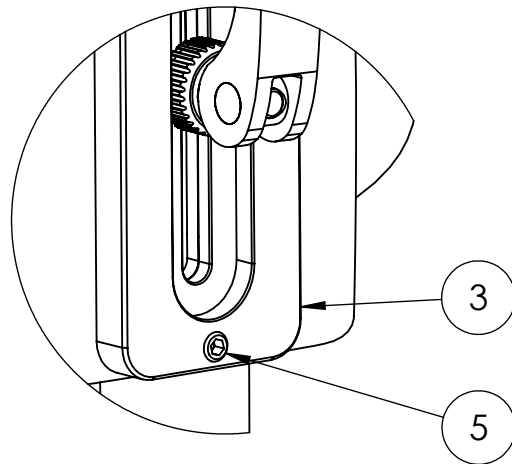
Perform a function test - the Rotation plate (Item 1) should slide up and down with a slight resistance. Listen for audible clicks, adjust according to relevant training.

8. Enter Item 10 into Item 4.
Add a drop of green Loctite 1 cm from to the head of screw M8 (Item 10) and screw all the way into Item 4.
Torque to 20Nm.
9. Insert Item 4 into the assembly, attach washer (Item 11) and secure with Cam lever (Item 6).

Add Dry-Lube to both slots before assembly

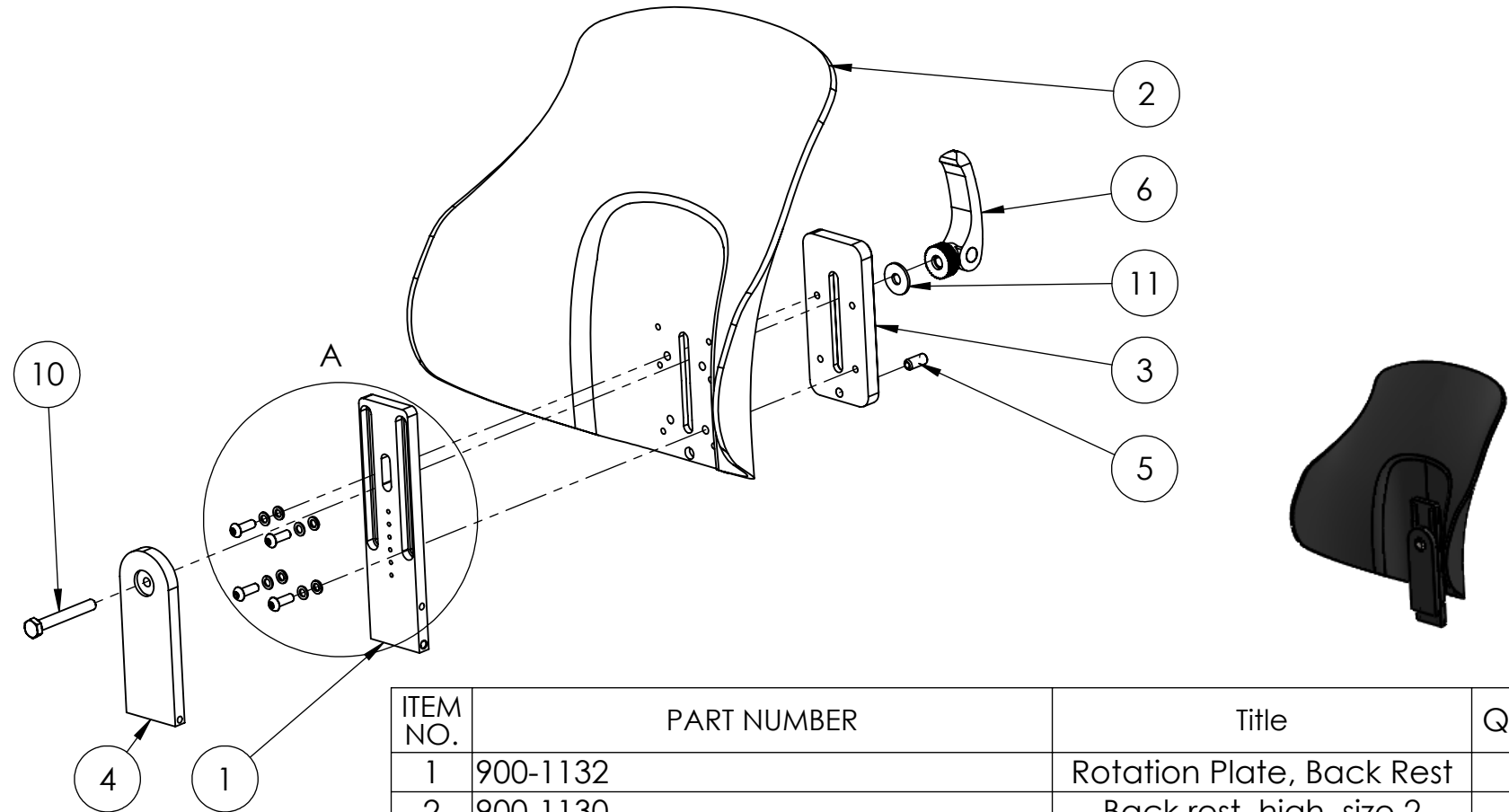


DETAIL A
SCALE 1 : 2



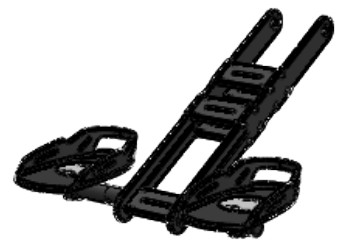
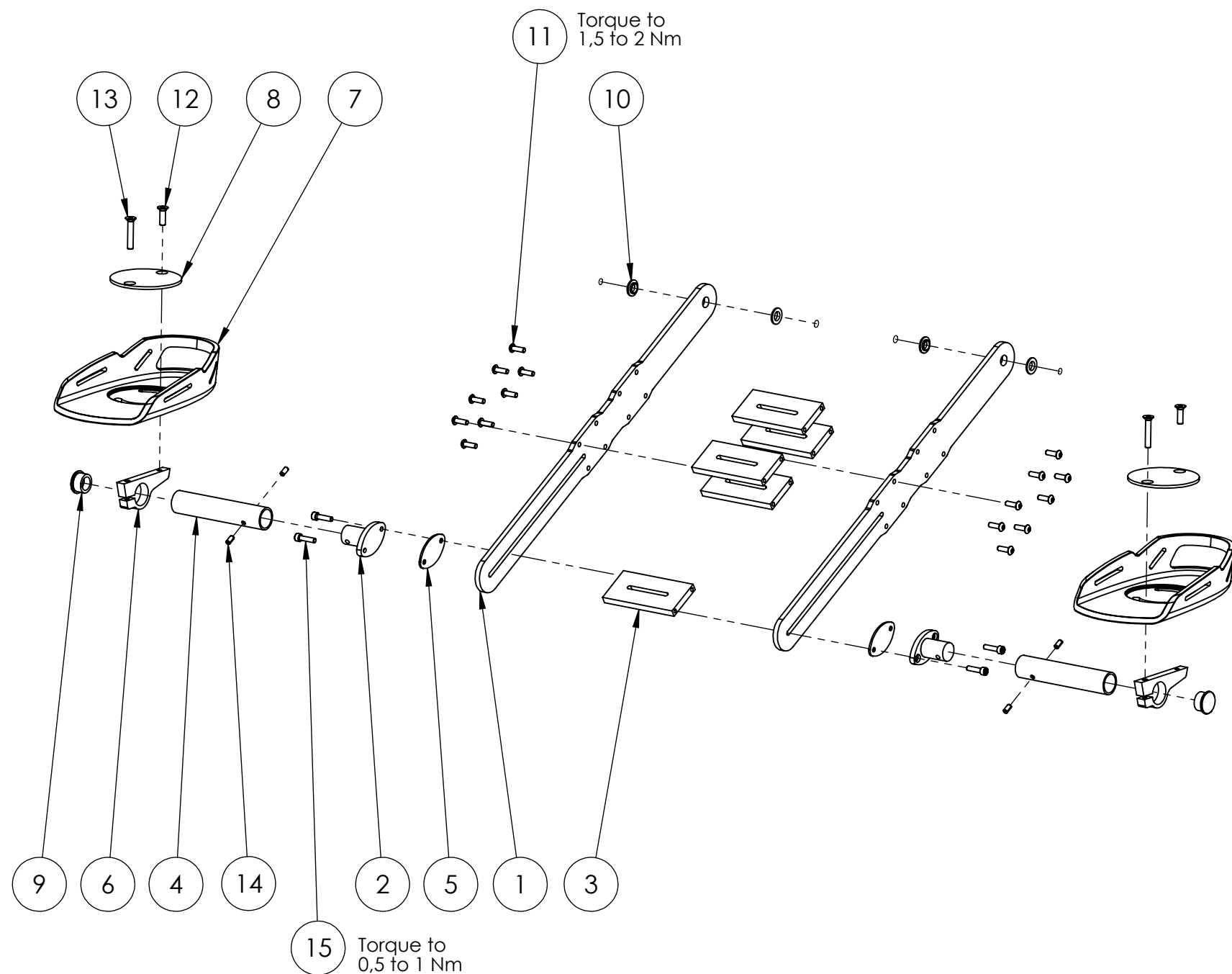
Item 5 to protrude 1-1,5 mm from surface of Item 3 as shown

DETAIL B
SCALE 1 : 2



ITEM NO.	PART NUMBER	Title	QTY.
1	900-1132	Rotation Plate, Back Rest	1
2	900-1130	Back rest, high, size 2	1
3	900-1131	Height adjustment plate	1
4	900-1133	Locking Plate, Back Rest	1
5	900-1048	Elesa GN615.3-M8-KN (Kode: GN33433)	1
6	900-1047	Elesa LAC-R-80B-M8 (Kode: 33512)	1
7	900-1037	EPDM washer, black (Otto Olsen: 8005418)	4
8	900-1038	Nylon washer, Torp code: 213 059 x 103 x 15	4
06 9	ISO 7380 - M6 x 18 - 18N - St - 10.9 - EZ		4
10	ISO 4017 - M8 x 60-N - St - 10.9 - EZ		1
11	Washer DIN 9021 - 8.4 - St - 8.8 - EZ		1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
DRAWN: A.S.		SIGNATURE:		DATE: 16.02.17	
CHK'D:		FINISH:		WEIGHT:	
APPV'D:		MATERIAL:		TREATMENT:	
TITLE: Backrest, high, complete, size 2				DWG NO. 900-1135	
SHEET 1 OF 1				SCALE:1:10 DO NOT SCALE DRAWING	
REVISION: 06					



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2055	Arm Support, size 2	2
2	300-2013	Bracket foot rest	2
3	300-2014	Spacer Foot Rest	5
4	300-2067	Tube foot rest	2
5	300-2066	EPDM Washer, Foot Rest	2
6	900-1195	Foot rest, clamp	2
7	900-1190	Foot rest size 2	2
8	900-1203	Foot rest, rotation plate	2
9	900-1022	Torp code: 208-GL 25S	2
10	900-1035	Torp code: 018 1001	4
11	ISO 7380 - M5 x 16 - 16N - St - 10.9 - EZ		16
12	DIN 7991 - M6 x 20 --- 20N - St - 10.9 - EZ		2
13	DIN 7991 - M6 x 35 --- 28.7N - St - 10.9 - EZ		2
14	DIN EN 28752 - 5 x 10 - St		4
15	DIN 912 M5 x 20 --- 20N - St - 10.9 - EZ		4

UNLESS OTHERWISE SPECIFIED:					
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1		DEBUR AND BREAK SHARP EDGES	
				PAPER SIZE: A3	
				TITLE: Foot Rest, size 2	
				DWG NO. 300-1103	
				REVISION 01	
DRAWN A.S.		SIGNATURE		DATE 14.07.14	
CHK'D					
APPV'D					
				WEIGHT:	
				SHEET 1 OF 1	
				SCALE:1:1	
				DO NOT SCALE DRAWING	

Krabat Jockey size 2

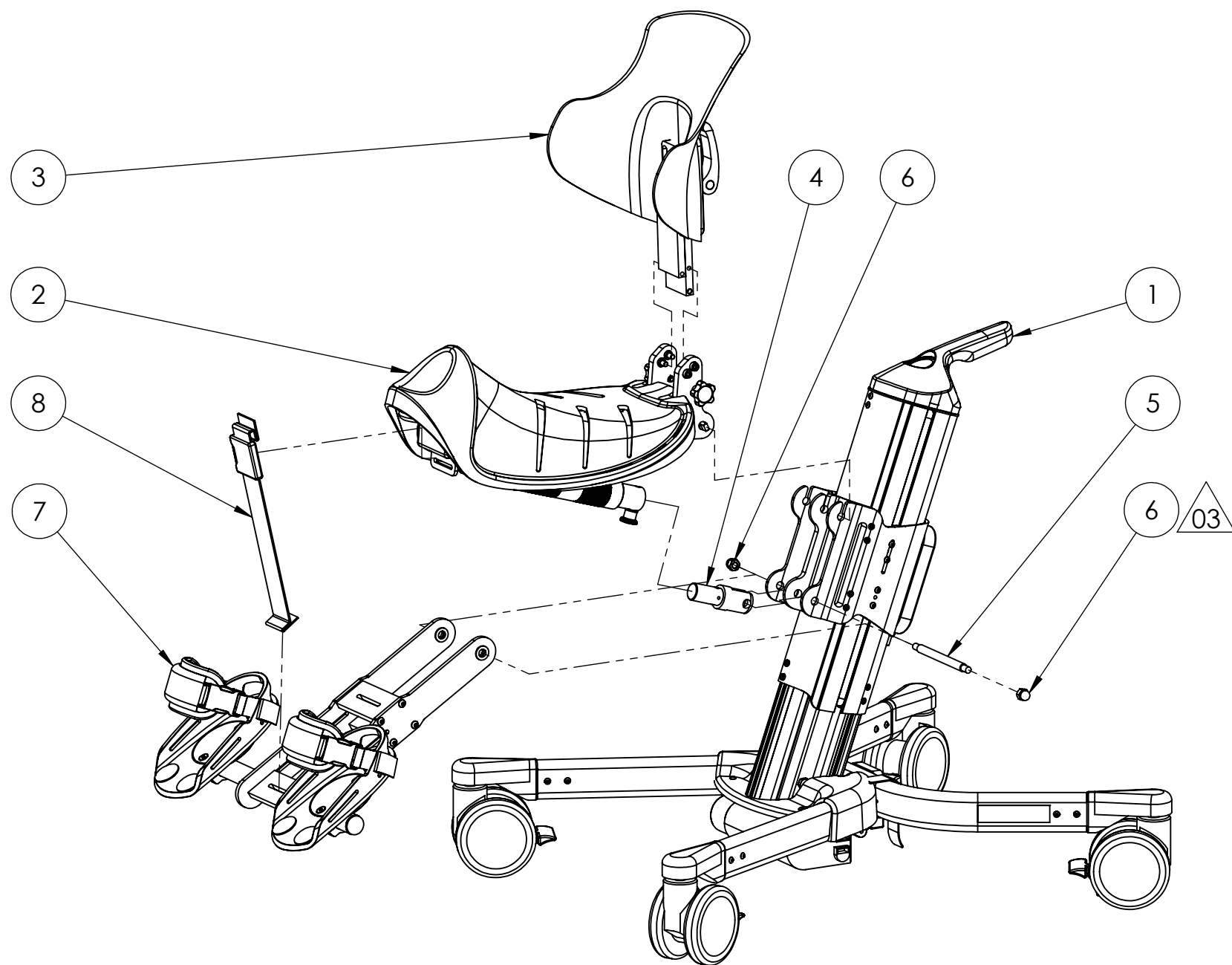


TITLE: Foot Rest, size 2

DWG NO. 300-1103

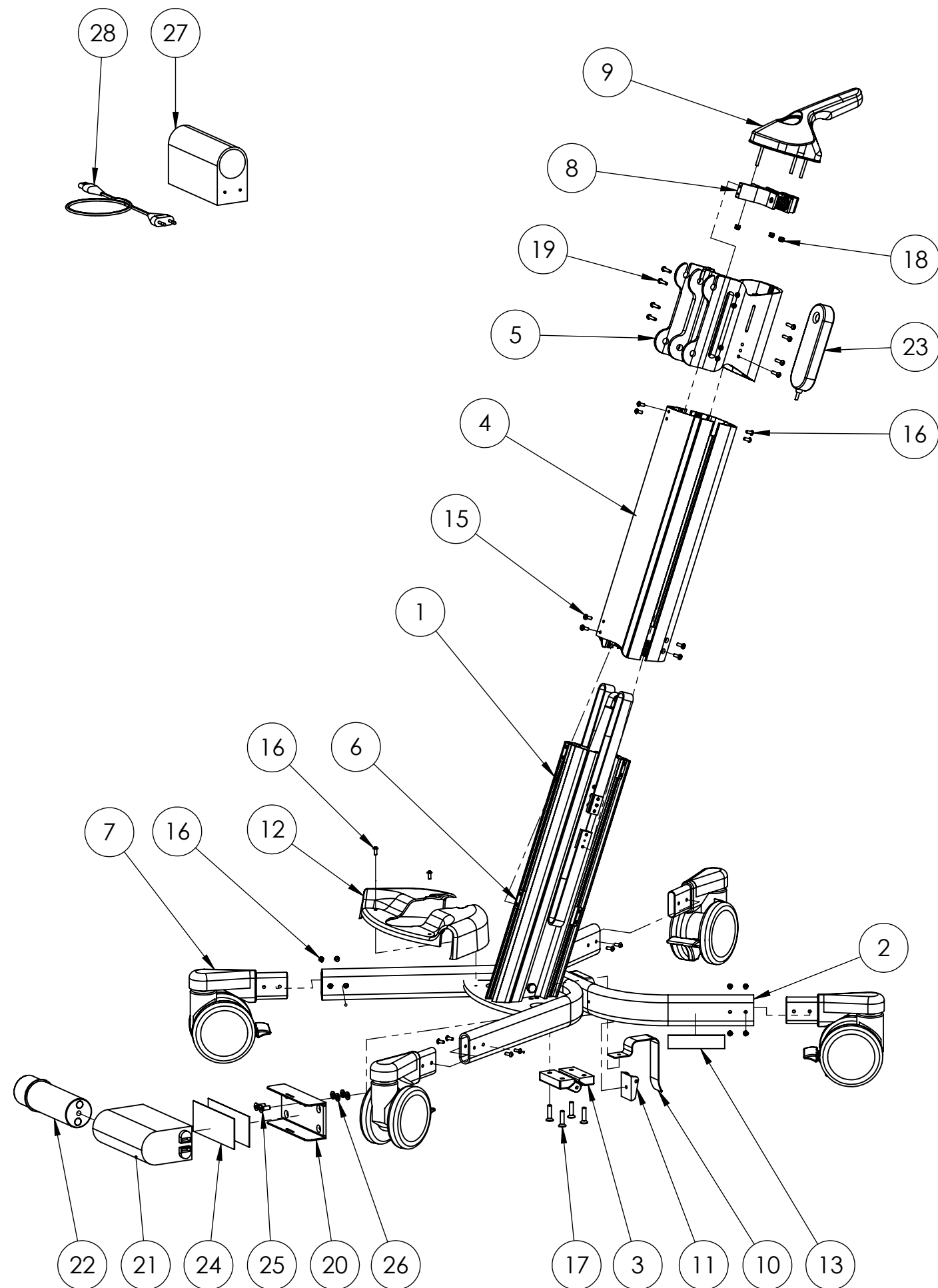
REVISION 01

SHEET 1 OF 1 SCALE:1:1 DO NOT SCALE DRAWING



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1128	Undercarriage, complete - Size 1, Electric	1
2	300-3006	Krabat Jockey, Seat, complete, size 1	1
3	900-1134	Backrest, high, complete, size 1	1
4	300-2022	Fitting end	1
5	300-2027	Secondary Bolt	1
6	DIN 1587 - M8 --NNU - St - 10.9 - EZ		2
7	300-1132	Individual Footrests sz 1 complete	1
8	300-3032	Strap, Foot rest	1

UNLESS OTHERWISE SPECIFIED:					
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES	
		PAPER SIZE: A3		Krabat Jockey electric size 1	
		MATERIAL:		TITLE: KJ, complete, size 1, Electric	
		TREATMENT:			
NAME		SIGNATURE		DATE	
DRAWN A.S.				24.08.17	
CHK'D					
APPV'D					
WEIGHT:		SHEET 1 OF 1		SCALE:1:7 DO NOT SCALE DRAWING	



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1123	Undercarriage, Front assy - Size 1, Electric	1
2	300-1108	Undercarriage, rear	1
3	900-1274	Elesa hinge, CFA, 65 sh6	1
4	300-1114	Profile 2, assy	1
5	300-1115	Profile 3, assy	1
6	300-2007	Sliding Block 11x9	3
7	300-1120	Holder wheel, assy	4
8	300-1111	Holder Top assy, Electric	1
9	300-1119	Handle assy - Electric	1
10	300-3031	Strap safety, undercarriage	1
11	900-1276	R82 code: 87142000	1
12	300-2039	Cover	1
13	900-1099-1	Krabat Logo, Carved Silver (22 mm x 90 mm)	1
14	900-1277	Dual Lock 25,4mm x 60mm (Roll)	2
15	WN 1452 - K40 x 10 - 10N - Torx - St - 10.9 - EZ		6
16	ISO 7380 - TX - M4 x 10 - 10N - St - 10.9 - EZ		22
17	EN ISO 10642 - M6 x 25 - 24N - St - 10.9 - EZ		4
18	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		3
19	ISO 7380 - TX - M4 x 20 - 20N - St - 10.9 - EZ		8
20	900-1272	Bracket C3CON1W	1
21	900-1268	100119200 C3CON1X	1
22	900-1267	10019150 BATT	1
23	900-1270	10019031 C3 REMO + 10019226 C3 FOLIE	1
24	900-1278	Velcro 50x130	2
25	EN ISO 10642 - M6 x 16 - 16N - St - 10.9 - EZ		2
26	Washer DIN 125 - A 6.4 - St - 8.8 - EZ		4
27	900-1269	10019110 Charger	1
28	900-1271	10014020 AC Cable EU 2 Pins	1

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS
ARE IN
MILLIMETERS

TOLERANCES,
LINEAR/ ANGULAR:
NS-ISO 2768-1-m-K

DEBUR AND
BREAK SHARP
EDGES

PAPER SIZE:
A3



MATERIAL:

TREATMENT:

TITLE:

Undercarriage, complete -
Size 1, Electric

DWG NO.

300-1128

REVISION

02

DRAWN

A.S.

SIGNATURE

DATE

22.08.17

CHK'D

APPV'D

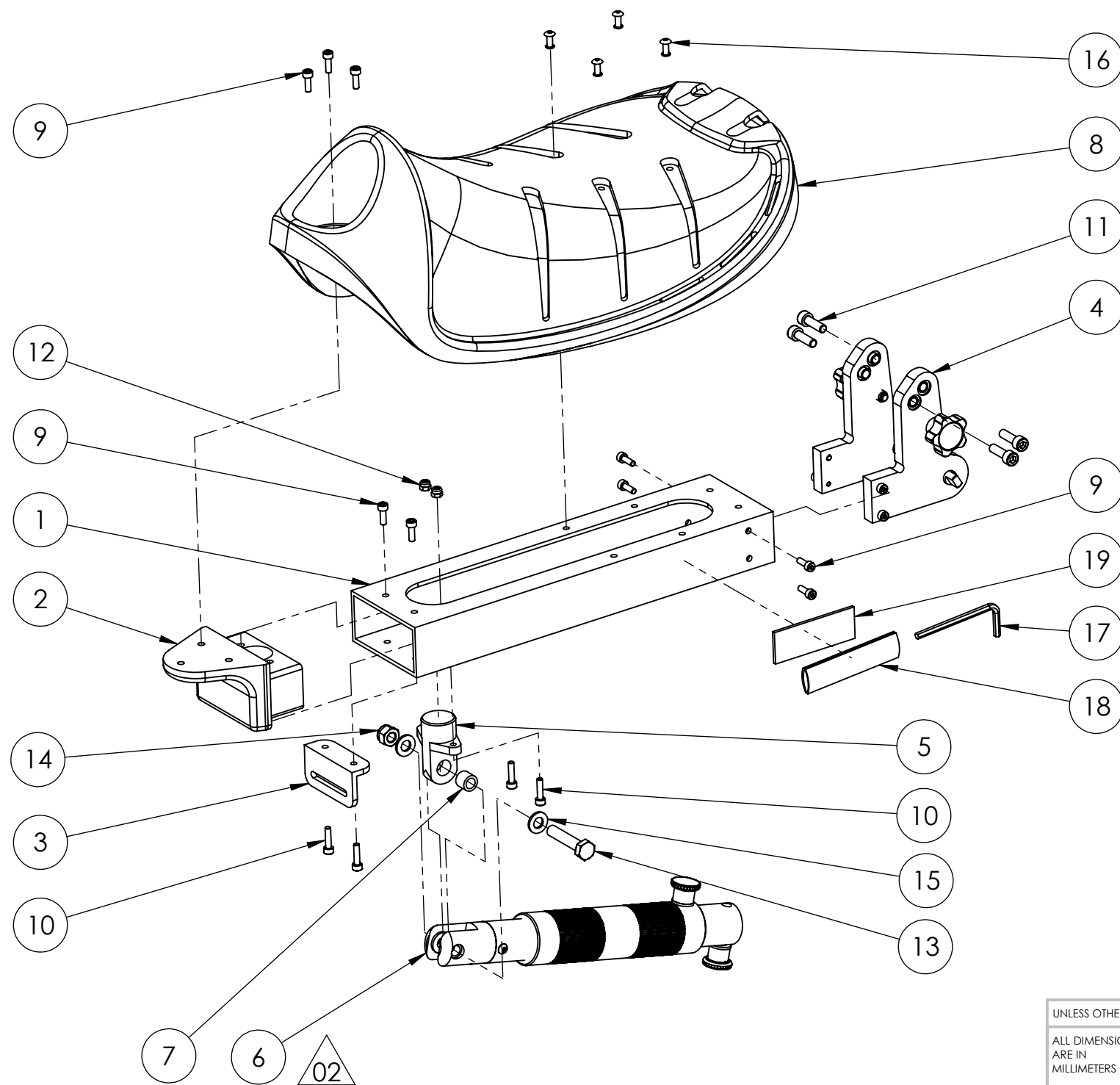
FINISH:

WEIGHT:

SHEET 1 OF 1

SCALE:1:8

DO NOT SCALE DRAWING



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2016	Support Seat, size 1	1
2	300-2029	Front Bracket	1
3	300-2088	Bracket, Strap Footrest	1
4	300-1105	Interface bracket assy	1
5	300-2021	Support swing	1
6	300-1118	Turnbuckle assy	1
7	900-1264	Torp code: 214 8-11	1
8	900-1137	Seat size 1	1
9	DIN 912 M4 x 12 --- 12N - St - 10.9 - EZ		9
10	EN ISO 4762 M4 x 16 - 16N - St - 10.9 - EZ		4
11	EN ISO 4762 M6 x 20 - 20N - St - 10.9 - EZ		4
12	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		2
13	DIN EN 24014 - M8 x 40 x 40-N - St - 10.9 - EZ		1
14	DIN EN ISO 7040 - M8 - N - St - 10.9 - EZ		1
15	Washer DIN 125 - A 8.4 - St - 10.9 - EZ		2
16	DIN 7337-4x12-St-9.5		4
17	900-1123	Allen key 4mm DIN 911	1
18	900-1124	Allen key holder	1
19	900-1125	Velcro 25 x 70	1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3		Krabat Jockey electric size 1	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES			
				MATERIAL:		TITLE: Krabat Jockey, Seat, complete, size 1	
				TREATMENT:		DWG NO. 300-3006	
NAME A.S.		SIGNATURE		DATE 29.08.17		REVISION 02	
DRAWN		CHK'D		APPV'D		SHEET 1 OF 1	
WEIGHT:				SCALE:1:4		DO NOT SCALE DRAWING	

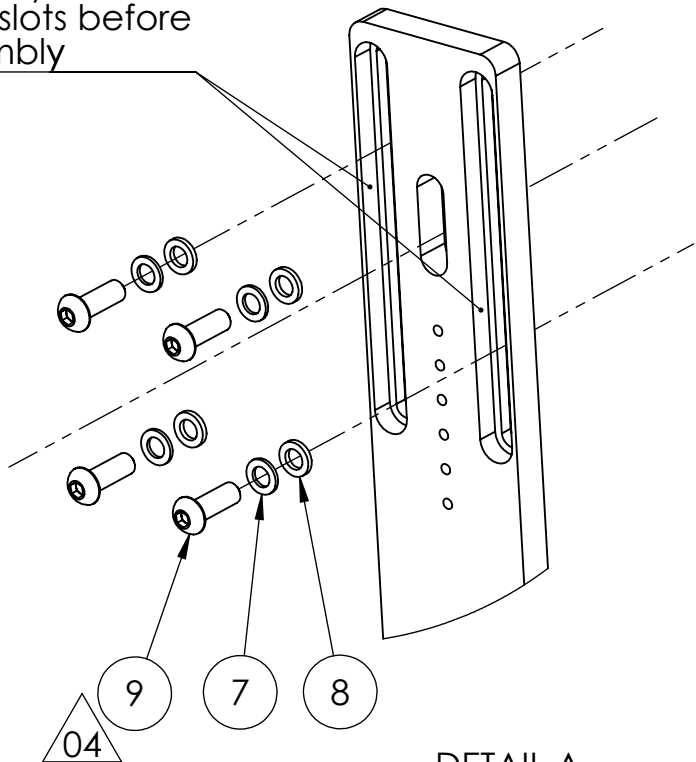
Assembly order:

- 1. Add a drop of green Loctite into four threaded M6 holes in Item 3.
- 2. Add a drop of blue Loctite to threaded M8 hole in Item 3.
- 3. Add Dry-Lube to slots of Item 1 as shown in DETAIL A.
- 4. Screw Item 5 in as shown in DETAIL B.
- 5. Assemble 4 x screws and washers (Items 9, -7 and -8) in correct order (see DETAIL A).
- 6. Line up Items 1, -2 and -3, insert the pre-assembled screws with washers from AO5 above and torque to 2Nm.
- 7. Push Item 1 all the way up.

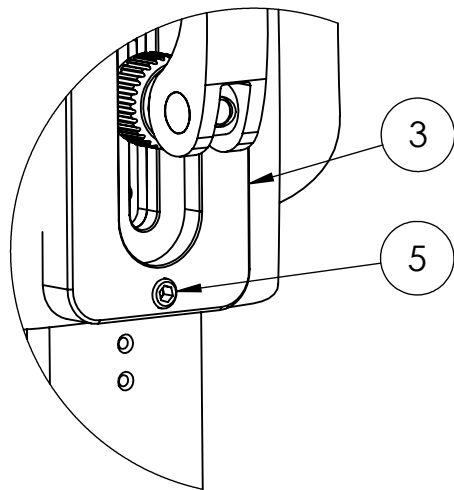
Perform a function test - the Rotation plate (Item 1) should slide up and down with a slight resistance. Listen for audible clicks, adjust according to relevant training.

- 8. Enter Item 10 into Item 4.
Add a drop of green Loctite 1 cm from to the head of screw M8 (Item 10) and screw all the way into Item 4.
Torque to 20Nm.
- 9. Insert Item 4 into the assembly, attach washer (Item 11) and secure with Cam lever (Item 6).

Add Dry-Lube to both slots before assembly

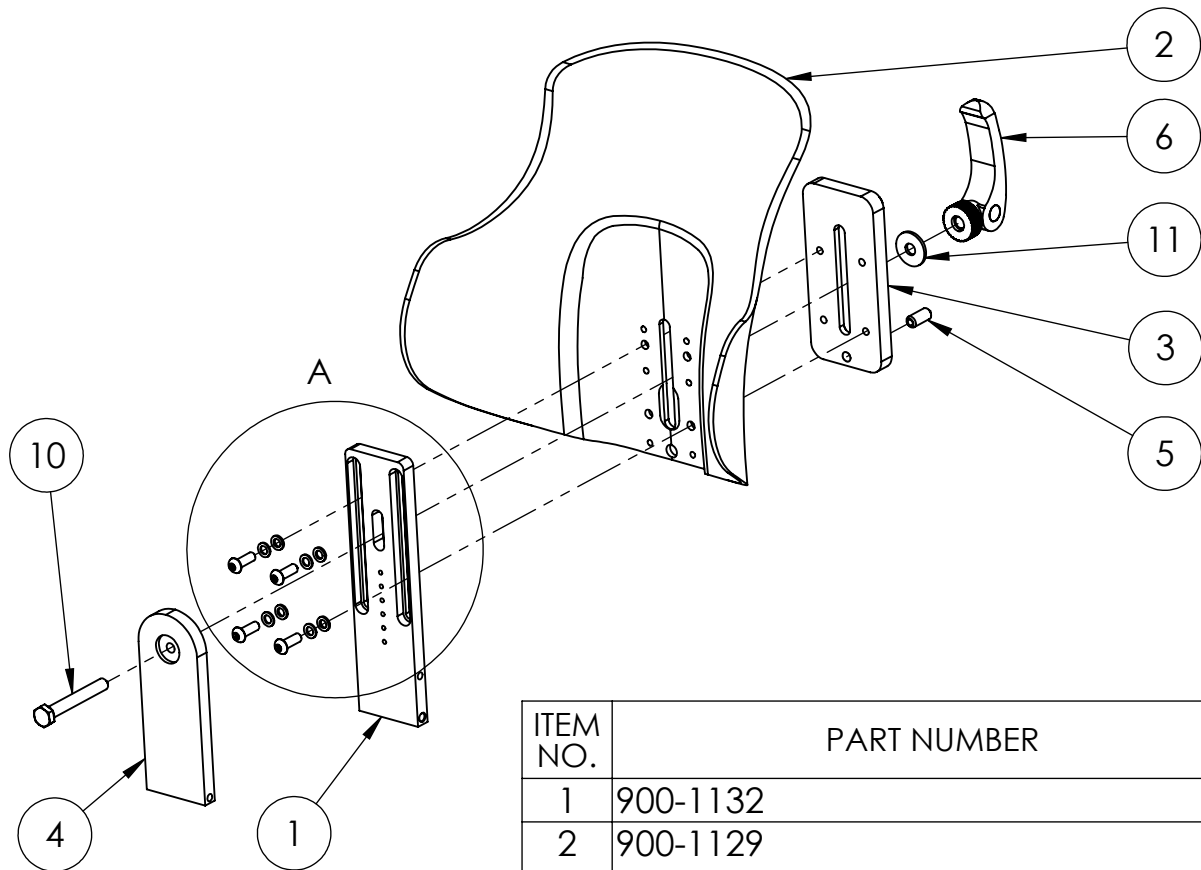


DETAIL A
SCALE 1 : 2



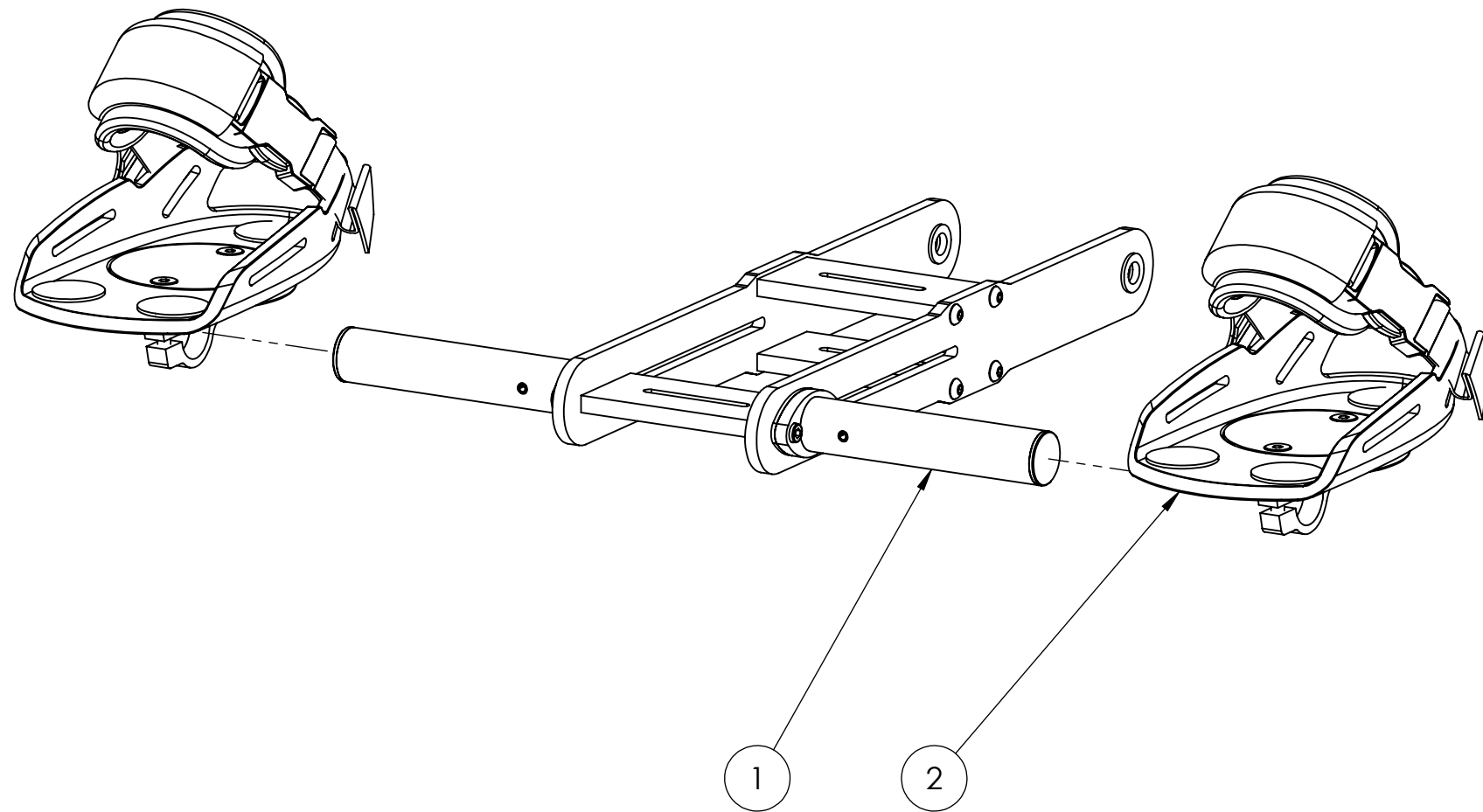
Item 5 to protrude 1-1,5 mm from surface of Item 3 as shown

DETAIL B
SCALE 1 : 2



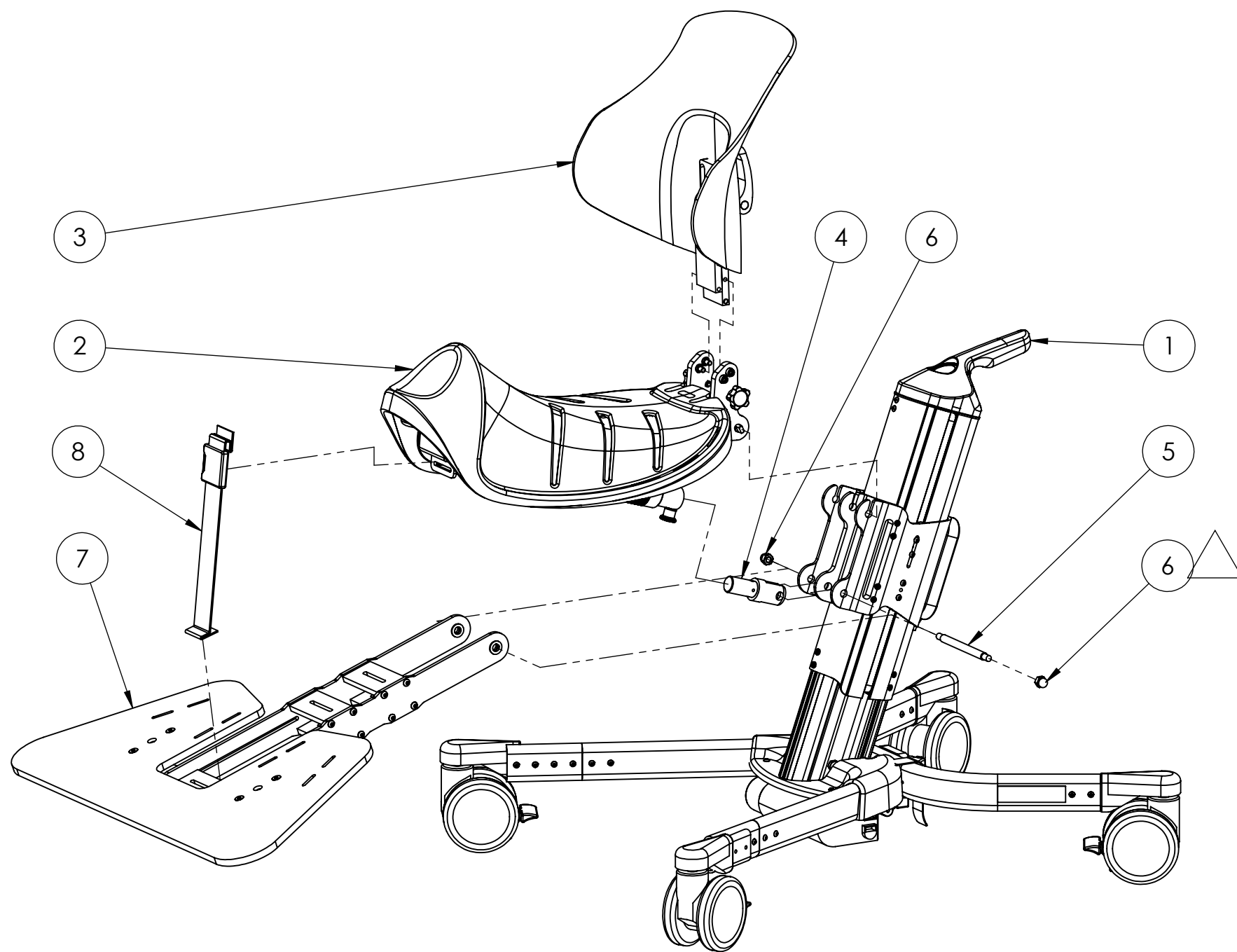
ITEM NO.	PART NUMBER	Title	QTY.
1	900-1132	Rotation Plate, Back Rest	1
2	900-1129	Back rest, high, size 1	1
3	900-1131	Height adjustment plate	1
4	900-1133	Locking Plate, Back Rest	1
5	900-1048	Elesa GN615.3-M8-KN (Kode: GN33433)	1
6	900-1047	Elesa LAC-R-80B-M8 (Kode: 33512)	1
7	900-1037	EPDM washer, black (Otto Olsen: 8005418)	4
8	900-1038	Nylon washer, Torp code: 213 059 x 103 x 15	4
04 9	ISO 7380 - M6 x 18 - 18N - St - 10.9 - EZ		5
10	ISO 4017 - M8 x 60-N - St - 10.9 - EZ		1
11	Washer DIN 9021 - 8.4 - St - 8.8 - EZ		1

UNLESS OTHERWISE SPECIFIED:			
ALL DIMENSIONS ARE IN MILLIMETERS	TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K	DEBUR AND BREAK SHARP EDGES	PAPER SIZE: A3
		MATERIAL:	TITLE: Backrest, high, complete, size 1
TREATMENT:		DWG NO. 900-1134	REVISION 04
NAME	SIGNATURE	DATE	
DRAWN A.S.		09.03.17	
CHK'D			
APPV'D			
FINISH:		SHEET 1 OF 1	
WEIGHT:		SCALE:1:10 DO NOT SCALE DRAWING	



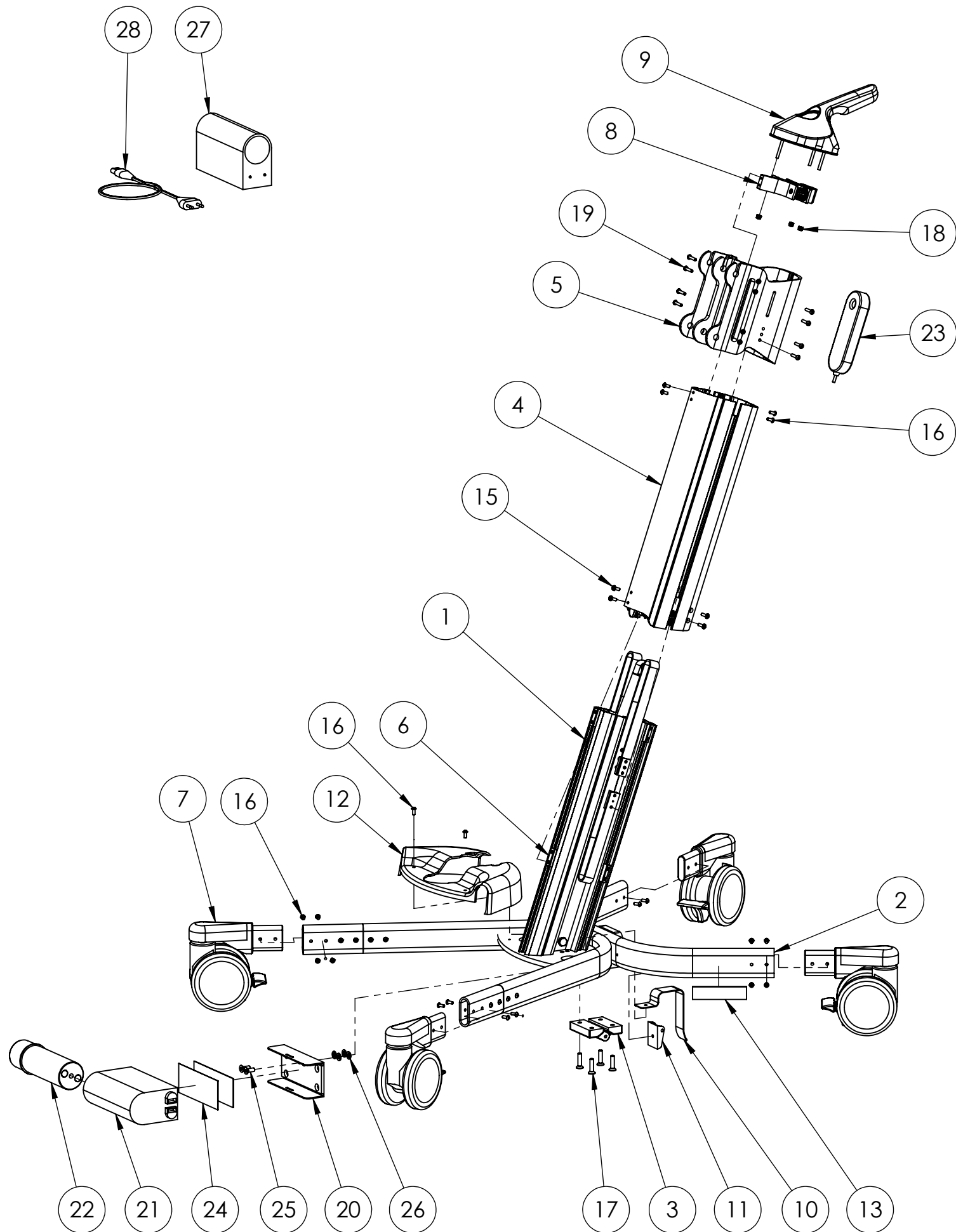
ITEM NO.	PART NUMBER	Title	QTY.
1	300-1104	Foot rest assy, size 1	1
2	900-1322	Footrest, complete, Size 1	2

UNLESS OTHERWISE SPECIFIED:							
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES		PAPER SIZE: A3	
				MATERIAL:		TITLE: Individual Footrests sz 1 complete	
				TREATMENT:			
DRAWN A.S.		SIGNATURE		DATE 02.01.18		DWG NO. 300-1132	
CHK'D						REVISION 00	
APPV'D						SHEET 1 OF 1 SCALE:1:10 DO NOT SCALE DRAWING	
WEIGHT:							



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1129	Undercarriage, complete - Size 2, Electric	1
2	300-3007	Krabat Jockey, Seat, complete, size 2	1
3	900-1135	Backrest, high, complete, size 2	1
4	300-2022	Fitting end	1
5	300-2027	Secondary Bolt	1
6	DIN 1587 - M8 --NNU - St - 10.9 - EZ		2
7	300-1135	Common Footrest sz 2 complete	1
8	300-3032	Strap, Foot rest	1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3		Krabat Jockey Electric size 2		
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES				
				MATERIAL:		TITLE: KJ, complete, size 2, Electric		
				TREATMENT:		DWG NO. 300-5002		
NAME	SIGNATURE	DATE	FINISH:	WEIGHT:		SHEET 1 OF 1	SCALE:1:7	DO NOT SCALE DRAWING
DRAWN	A.S.	24.08.17						
CHK'D								
APPV'D								
						REVISION 03		



ITEM NO.	PART NUMBER	Title	QTY.
1	300-1125	Undercarriage, Front assy - Size 2, Electric	1
2	300-1108	Undercarriage, rear	1
3	900-1274	Elesa hinge, CFA, 65 sh6	1
4	300-1114	Profile 2, assy	1
5	300-1115	Profile 3, assy	1
6	300-2007	Sliding Block 11x9	3
7	300-1120	Holder wheel, assy	4
8	300-1111	Holder Top assy, Electric	1
9	300-1119	Handle assy - Electric	1
10	300-3031	Strap safety, undercarriage	1
11	900-1276	R82 code: 87142000	1
12	300-2039	Cover	1
13	900-1099-1	Krabat Logo, Carved Silver (22 mm x 90 mm)	1
14	900-1277	Dual Lock 25,4mm x 60mm (Roll)	2
15	WN 1452 - K40 x 10 - 10N - Torx - St - 10.9 - EZ		6
16	ISO 7380 - TX - M4 x 10 - 10N - St - 10.9 - EZ		22
17	EN ISO 10642 - M6 x 25 - 24N - St - 10.9 - EZ		4
18	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		3
19	ISO 7380 - TX - M4 x 20 - 20N - St - 10.9 - EZ		8
20	900-1272	Bracket C3CON1W	1
21	900-1268	100119200 C3CON1X	1
22	900-1267	10019150 BATT	1
23	900-1270	10019031 C3 REMO + 10019226 C3 FOLIE	1
24	900-1278	Velcro 50x130	2
25	EN ISO 10642 - M6 x 16 - 16N - St - 10.9 - EZ		2
26	Washer DIN 125 - A 6.4 - St - 8.8 - EZ		4
27	900-1269	10019110 Charger	1
28	900-1271	10014020 AC Cable EU 2 Pins	1

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS
ARE IN
MILLIMETERS

TOLERANCES,
LINEAR/ ANGULAR:
NS-ISO 2768-1-m-K

DEBUR AND
BREAK SHARP
EDGES

PAPER SIZE:
A3



MATERIAL:

TREATMENT:

TITLE:

Undercarriage, complete -
Size 2, Electric

DWG NO.

300-1129

REVISION

02

DRAWN

A.S.

SIGNATURE

DATE

22.08.17

CHK'D

APPV'D

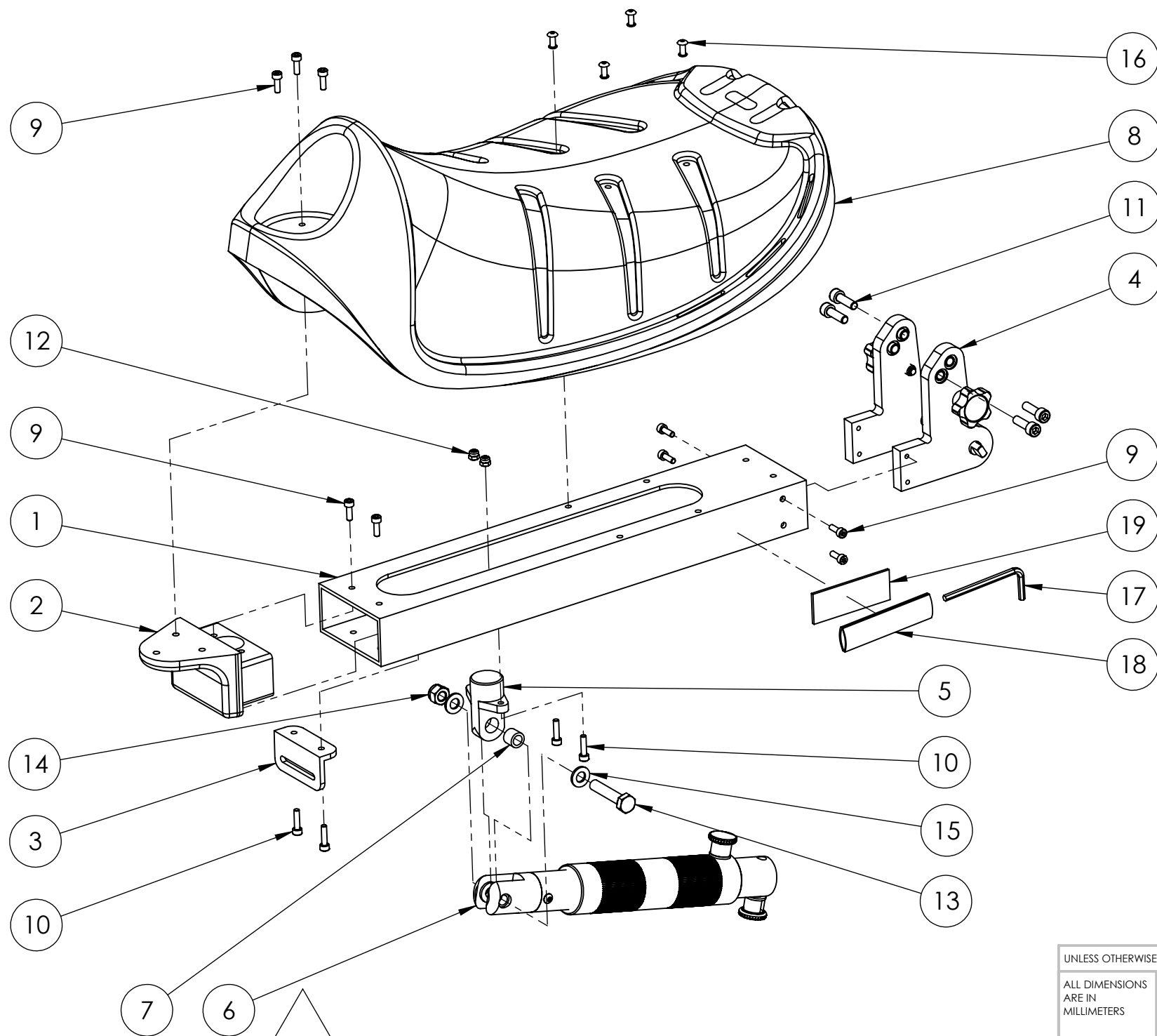
FINISH:

WEIGHT:

SHEET 1 OF 1

SCALE:1:8

DO NOT SCALE DRAWING



ITEM NO.	PART NUMBER	Title	QTY.
1	300-2056	Support Seat, size 2	1
2	300-2029	Front Bracket	1
3	300-2088	Bracket, Strap Footrest	1
4	300-1105	Interface bracket assy	1
5	300-2021	Support swing	1
6	300-1118	Turnbuckle assy	1
7	900-1264	Torp code: 214 8-11	1
8	900-1138	Seat Size 2	1
9	DIN 912 M4 x 12 --- 12N - St - 10.9 - EZ		9
10	EN ISO 4762 M4 x 16 - 16N - St - 10.9 - EZ		4
11	EN ISO 4762 M6 x 20 - 20N - St - 10.9 - EZ		4
12	DIN EN ISO 7040 - M4 - N - St - 10.9 - EZ		2
13	DIN EN 24014 - M8 x 40 x 22-N - St - 10.9 - EZ		1
14	DIN EN ISO 7040 - M8 - N - St - 10.9 - EZ		1
15	Washer DIN 125 - A 8.4 - St - 10.9 - EZ		2
16	DIN 7337-4x12-St-9.5		4
17	900-1123	Allen key 4mm DIN 911	1
18	900-1124	Allen key holder	1
19	900-1125	Velcro 25 x 70	1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3		Krabat Jockey Electric size 2	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES			
				MATERIAL:		TITLE: Krabat Jockey, Seat, complete, size 2	
				TREATMENT:			
NAME	SIGNATURE	DATE	FINISH:	DWG NO. 300-3007		REVISION 01	
DRAWN	A.S.	23.08.17	WEIGHT:	SHEET 1 OF 1		SCALE:1:4 DO NOT SCALE DRAWING	
CHK'D							
APP'V'D							

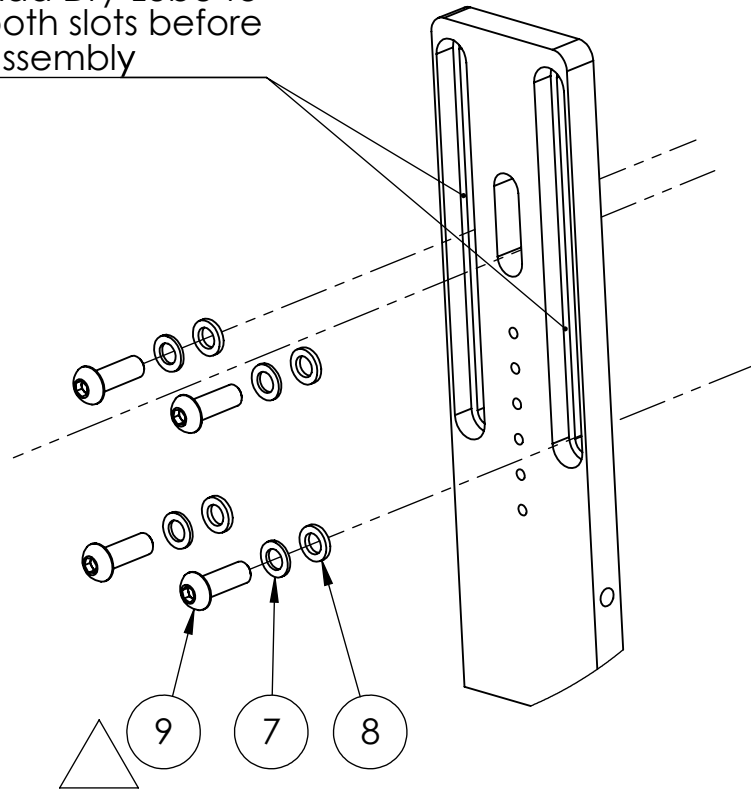
Assembly order:

1. Add a drop of green Loctite into four threaded M6 holes in Item 3.
2. Add a drop of blue Loctite to threaded M8 hole in Item 3.
3. Add Dry-Lube to slots of Item 1 as shown in DETAIL A.
4. Screw Item 5 in as shown in DETAIL B.
5. Assemble 4 x screws and washers (Items 9, -7 and -8) in correct order (see DETAIL A).
6. Line up Items 1, -2 and -3, insert the pre-assembled screws with washers from AO5 above and torque to 2Nm.
7. Push Item 1 all the way up.

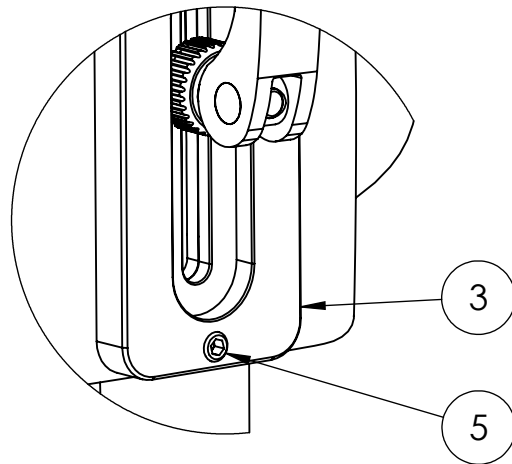
Perform a function test - the Rotation plate (Item 1) should slide up and down with a slight resistance. Listen for audible clicks, adjust according to relevant training.

8. Enter Item 10 into Item 4.
Add a drop of green Loctite 1 cm from to the head of screw M8 (Item 10) and screw all the way into Item 4.
Torque to 20Nm.
9. Insert Item 4 into the assembly, attach washer (Item 11) and secure with Cam lever (Item 6).

Add Dry-Lube to both slots before assembly

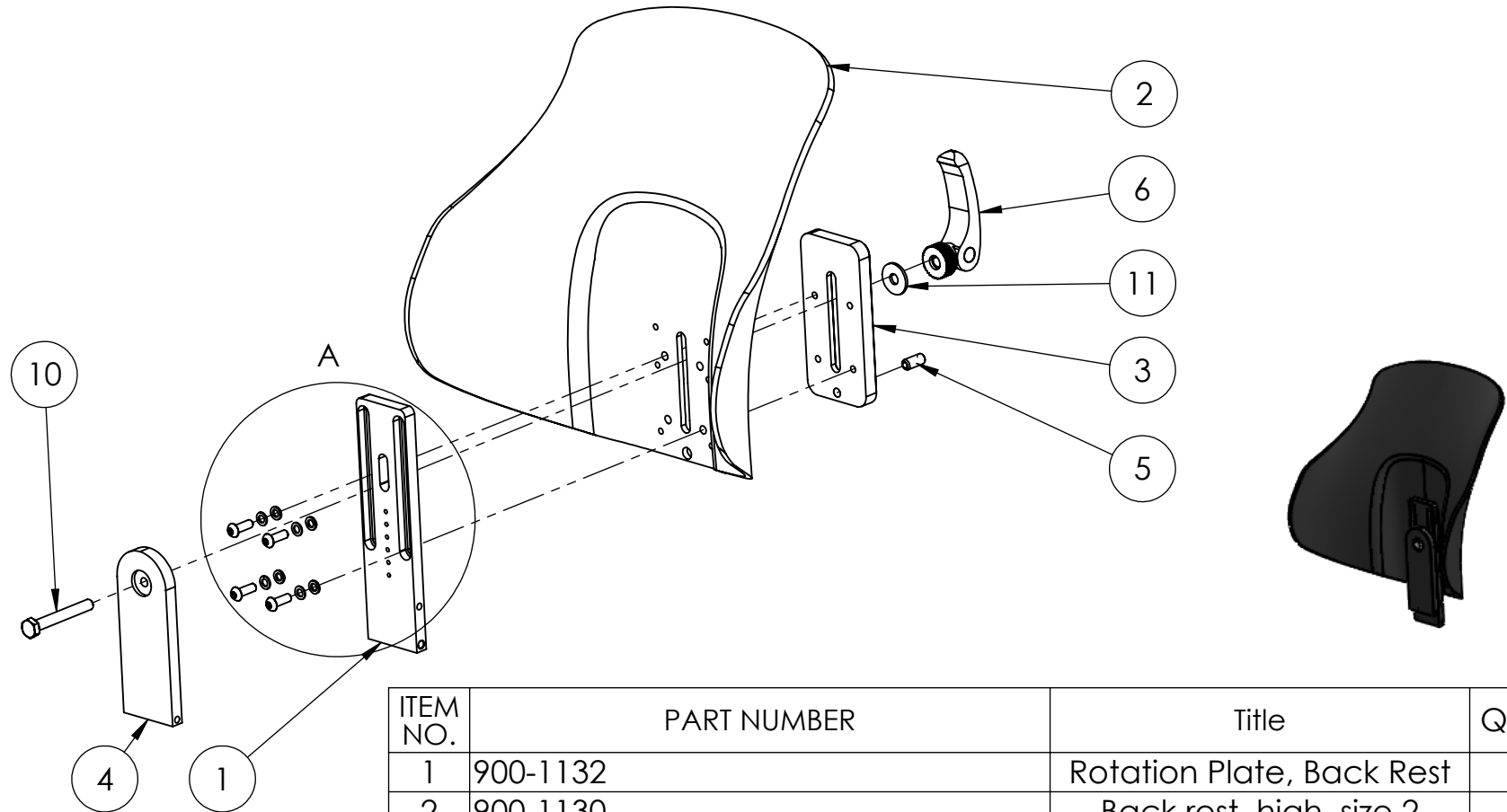


DETAIL A
SCALE 1 : 2



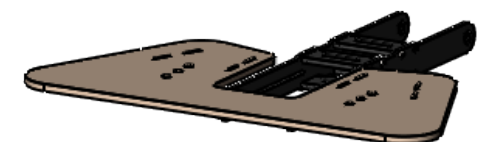
Item 5 to protrude 1-1,5 mm from surface of Item 3 as shown

DETAIL B
SCALE 1 : 2



ITEM NO.	PART NUMBER	Title	QTY.
1	900-1132	Rotation Plate, Back Rest	1
2	900-1130	Back rest, high, size 2	1
3	900-1131	Height adjustment plate	1
4	900-1133	Locking Plate, Back Rest	1
5	900-1048	Elesa GN615.3-M8-KN (Kode: GN33433)	1
6	900-1047	Elesa LAC-R-80B-M8 (Kode: 33512)	1
7	900-1037	EPDM washer, black (Otto Olsen: 8005418)	4
8	900-1038	Nylon washer, Torp code: 213 059 x 103 x 15	4
9	ISO 7380 - M6 x 18 - 18N - St - 10.9 - EZ		4
10	ISO 4017 - M8 x 60-N - St - 10.9 - EZ		1
11	Washer DIN 9021 - 8.4 - St - 8.8 - EZ		1

UNLESS OTHERWISE SPECIFIED:				PAPER SIZE: A3		Krabat Jockey Electric size 2	
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES		TITLE: Backrest, high, complete, size 2	
DRAWN: A.S.		SIGNATURE:		DATE: 16.02.17		DWG NO. 900-1135	
CHK'D:		TREATMENT:		FINISH:		REVISION 06	
APPV'D:		WEIGHT:		SHEET 1 OF 1		SCALE:1:10 DO NOT SCALE DRAWING	



UNLESS OTHERWISE SPECIFIED:									
ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES, LINEAR/ ANGULAR: NS-ISO 2768-1-m-K		DEBUR AND BREAK SHARP EDGES		PAPER SIZE: A3		Krabat Jockey Electric size 2	
						 			
 krabat™				MATERIAL:		TITLE: Common Footrest sz 2 complete			
				TREATMENT:					
	NAME	SIGNATURE	DATE	FINISH:		DWG NO.		REVISION	
DRAWN	A.S.		02.01.18			300-1135		00	
CHK'D				WEIGHT:		SHEET 1 OF 1		SCALE:1:5	
APP'VD						DO NOT SCALE DRAWING			